Welcome to STN International! Enter x:x

LOGINID: sssptau125txc

PASSWORD:

TERMINAL (ENTER 1, 2, 3, OR ?):2

```
Welcome to STN International
                Web Page URLs for STN Seminar Schedule - N. America
NEWS 1
                 "Ask CAS" for self-help around the clock
NEWS 2
NEWS 3 SEP 09 CA/CAplus records now contain indexing from 1907 to the
                present
NEWS
        Jul 15 Data from 1960-1976 added to RDISCLOSURE
NEWS 5 Jul 21 Identification of STN records implemented
NEWS
        Jul 21 Polymer class term count added to REGISTRY
        Jul 22 INPADOC: Basic index (/BI) enhanced; Simultaneous Left and
NEWS
                Right Truncation available
        AUG 05 New pricing for EUROPATFULL and PCTFULL effective
NEWS
                August 1, 2003
        AUG 13 Field Availability (/FA) field enhanced in BEILSTEIN
NEWS 9
        AUG 15
                PATDPAFULL: one FREE connect hour, per account, in
NEWS 10
                 September 2003
                PCTGEN: one FREE connect hour, per account, in
NEWS 11
        AUG 15
                 September 2003
NEWS 12
                RDISCLOSURE: one FREE connect hour, per account, in
       AUG 15
                 September 2003
NEWS 13 AUG 15 TEMA: one FREE connect hour, per account, in
                 September 2003
NEWS 14 AUG 18 Data available for download as a PDF in RDISCLOSURE
NEWS 15 AUG 18 Simultaneous left and right truncation added to PASCAL
NEWS 16 AUG 18 FROSTI and KOSMET enhanced with Simultaneous Left and Righ
                 Truncation
        AUG 18
                Simultaneous left and right truncation added to ANABSTR
NEWS 17
NEWS 18 SEP 22 DIPPR file reloaded
NEWS EXPRESS April 4 CURRENT WINDOWS VERSION IS V6.01a, CURRENT
             MACINTOSH VERSION IS V6.0b(ENG) AND V6.0Jb(JP),
             AND CURRENT DISCOVER FILE IS DATED 01 APRIL 2003
              STN Operating Hours Plus Help Desk Availability
NEWS HOURS
NEWS INTER
              General Internet Information
              Welcome Banner and News Items
NEWS LOGIN
              Direct Dial and Telecommunication Network Access to STN
NEWS PHONE
NEWS WWW
              CAS World Wide Web Site (general information)
```

Enter NEWS followed by the item number or name to see news on that specific topic.

All use of STN is subject to the provisions of the STN Customer agreement. Please note that this agreement limits use to scientific research. Use for software development or design or implementation of commercial gateways or other similar uses is prohibited and may result in loss of user privileges and other penalties.

FILE 'HOME' ENTERED AT 07:35:08 ON 24 SEP 2003

=> file registry COST IN U.S. DOLLARS

FULL ESTIMATED COST

FILE 'REGISTRY' ENTERED AT 07:35:16 ON 24 SEP 2003 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS. COPYRIGHT (C) 2003 American Chemical Society (ACS)

Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

STRUCTURE FILE UPDATES: 22 SEP 2003 HIGHEST RN 591204-55-6 DICTIONARY FILE UPDATES: 22 SEP 2003 HIGHEST RN 591204-55-6

TSCA INFORMATION NOW CURRENT THROUGH JULY 14, 2003

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. See HELP PROPERTIES for more information. See STNote 27, Searching Properties in the CAS Registry File, for complete details: http://www.cas.org/ONLINE/STN/STNOTES/stnotes27.pdf

=> s lodine/cn

L1 1 LODINE/CN

=> d 11

L1 ANSWER 1 OF 1 REGISTRY COPYRIGHT 2003 ACS on STN

RN 41340-25-4 REGISTRY

CN Pyrano[3,4-b]indole-1-acetic acid, 1,8-diethyl-1,3,4,9-tetrahydro- (9CI) (CA INDEX NAME)

OTHER NAMES:

CN (.+-.)-Etodolac

CN (RS)-Etodolic acid

CN AY 24236

CN Edolan

CN Etodolac

CN Etodolic acid

CN Lodine

CN NIH 9918

CN NSC 282126

CN Ramodar

CN Tedolan

CN Ultradol

CN Zedolac

FS 3D CONCORD

DR 87226-38-8

MF C17 H21 N O3

CI COM

LC STN Files: ADISNEWS, AGRICOLA, ANABSTR, BEILSTEIN*, BIOBUSINESS, BIOSIS, BIOTECHNO, CA, CANCERLIT, CAPLUS, CASREACT, CHEMCATS, CHEMLIST, CIN, CSCHEM, DDFU, DIOGENES, DRUGNL, DRUGPAT, DRUGU, DRUGUPDATES, EMBASE, IFICDB, IFIPAT, IFIUDB, IPA, MEDLINE, MRCK*, MSDS-OHS, PHAR, PHARMASEARCH, PROMT, RTECS*, SYNTHLINE, TOXCENTER, USAN, USPAT2, USPATFULL

(*File contains numerically searchable property data)

Other Sources: DSL**, WHO

(**Enter CHEMLIST File for up-to-date regulatory information)

514/411

PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT

- 537 REFERENCES IN FILE CA (1907 TO DATE)
- 31 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA
- 543 REFERENCES IN FILE CAPLUS (1907 TO DATE)

=> file uspatfull
COST IN U.S. DOLLARS

SINCE FILE TOTAL ENTRY SESSION 7.10 7.31

FULL ESTIMATED COST

FILE 'USPATFULL' ENTERED AT 07:36:48 ON <u>24 SEP 2003</u>
CA INDEXING COPYRIGHT (C) 2003 AMERICAN CHEMICAL SOCIETY (ACS)

USPTO MANUAL OF CLASSIFICATIONS THESAURUS ISSUE DATE: Aug 2003

FILE COVERS 1971 TO PATENT PUBLICATION DATE: 23 Sep 2003 (20030923/PD)
FILE LAST UPDATED: 23 Sep 2003 (20030923/ED)
HIGHEST GRANTED PATENT NUMBER: US6625813
HIGHEST APPLICATION PUBLICATION NUMBER: US2003177560
CA INDEXING IS CURRENT THROUGH 23 Sep 2003 (20030923/UPCA)
ISSUE CLASS FIELDS (/INCL) CURRENT THROUGH: 23 Sep 2003 (20030923/PD)
REVISED CLASS FIELDS (/NCL) LAST RELOADED: Aug 2003

>>> USPAT2 is now available. USPATFULL contains full text of the <<< original, i.e., the earliest published granted patents or >>> <<< applications. USPAT2 contains full text of the latest US <<< >>> publications, starting in 2001, for the inventions covered in <<< >>> >>> USPATFULL. A USPATFULL record contains not only the original <<< published document but also a list of any subsequent <<< >>> >>> publications. The publication number, patent kind code, and <<< >>> publication date for all the US publications for an invention <<< >>> are displayed in the PI (Patent Information) field of USPATFULL <<< >>> records and may be searched in standard search fields, e.g., /PN, <<< >>> /PK, etc. <<< >>> USPATFULL and USPAT2 can be accessed and searched together <<< >>> through the new cluster USPATALL. Type FILE USPATALL to <<<

>>> the earliest to the latest publication.

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s 41340-25-4/rn L2 185 41340-25-4/RN

```
=> s 12 and tablet and croscarmellose
         63022 TABLET
          2445 CROSCARMELLOSE
L3
             9 L2 AND TABLET AND CROSCARMELLOSE
=> d 13 1-9
     ANSWER 1 OF 9 USPATFULL on STN
L3
       2003:231677 USPATFULL
AN
ΤI
       Fast dissolving tablets of cyclooxygenase-2 enzyme inhibitors
IN
       Murpani, Deepak, New Delhi, INDIA
       Arora, Vinod Kumar, New Delhi, INDIA
       Malik, Rajiv, New Delhi, INDIA
PΙ
       US 2003161875
                          A1
                               20030828
       US 2002-85664
                          A1
                               20020227 (10)
ΑI
       Utility
ידת
       APPLICATION
FS
LN.CNT 373
       INCLM: 424/465.000
INCL
       INCLS: 514/406.000
NCL
       NCLM: 424/465.000
       NCLS: 514/406.000
IC
       [7]
       ICM: A61K031-415
       ICS: A61K009-20
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
     ANSWER 2 OF 9 USPATFULL on STN
L3
       2003:203149 USPATFULL
ΑN
TΙ
       Modified release multiple-units compositions of non-steroid
       anti-inflammatory drug substances (NSAIDs)
IN
       Skinh.o slashed.j, Annette, R.o slashed.dovre, DENMARK
       Bertelsen, Poul, Vanlase, DENMARK
       Nycomed Danmark A/S, Roskilde, DENMARK (non-U.S. corporation)
PΑ
PΙ
       US 6599529
                          В1
                               20030729
       WO 9912524 19990318
ΑI
       US 2000-508594
                                20000717 (9)
       WO 1998-DK388
                               19980910
PRAI
       DK 1997-1044
                           19970911
DT
       Utility
FS
       GRANTED
LN.CNT 2701
INCL
       INCLM: 424/458.000
       INCLS: 424/451.000; 424/457.000; 424/464.000; 424/468.000; 424/469.000;
              424/470.000; 424/472.000; 424/474.000; 424/484.000; 424/489.000
NCL
       NCLM:
              424/458.000
              424/451.000; 424/457.000; 424/464.000; 424/468.000; 424/469.000;
       NCLS:
              424/470.000; 424/472.000; 424/474.000; 424/484.000; 424/489.000
IC
       [7]
       ICM: A61K009-54
EXF
       424/464; 424/468; 424/469; 424/470; 424/474; 424/484; 424/451; 424/452;
       424/458; 424/472; 424/489
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
     ANSWER 3 OF 9 USPATFULL on STN
L3
       2003:176426 USPATFULL
ΑN
ΤI
       Methods of treating headaches using 5-HT agonists in combination with
       long-acting NSAIDs
       Plachetka, John R., Chapel Hill, NC, United States
IN
PA
       Pozen Inc., Chapel Hill, NC, United States (U.S. corporation)
PΙ
       US 6586458
                          В1
                               20030701
ΑI
       US 2000-559753
                               20000427 (9)
```

```
RLI
       Continuation-in-part of Ser. No. US 1998-151912, filed on 11 Sep 1998,
       now patented, Pat. No. US 6060499 Division of Ser. No. US 1997-907826,
       filed on 14 Aug 1997, now patented, Pat. No. US 5872145
       Continuation-in-part of Ser. No. US 1999-253278, filed on 19 Feb 1999,
       now abandoned
       US 1996-24129P
                           19960816 (60)
PRAI
DT
       Utility
       GRANTED
FS
LN.CNT 974
INCL
       INCLM: 514/415.000
       INCLS: 514/449.000; 514/461.000; 514/473.000
NCL
              514/415.000
       NCLS:
              514/449.000; 514/461.000; 514/473.000
IC
       [7]
       ICM: A61K031-405
       514/449; 514/461; 514/473; 514/415
FXF
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
     ANSWER 4 OF 9 USPATFULL on STN
L3
       2003:100144 USPATFULL
AN
ΤI
       Pharmaceutical compositions for the coordinated delivery of NSAIDs
       Plachetka, John R., Chapel Hill, NC, UNITED STATES
       POZEN Inc. (U.S. corporation)
PΑ
PΙ
       US 2003069255
                          A1
                                20030410
       US 2002-158216
                          A1
                                20020531 (10)
ΑT
       US 2001-294588P
                           20010601 (60)
PRAI
DT
       Utility
FS
       APPLICATION
LN.CNT 1200
INCL
       INCLM: 514/255.040
       INCLS: 514/338.000; 514/406.000
NCL
       NCLM:
              514/255.040
       NCLS:
              514/338.000; 514/406.000
       [7]
TC
       ICM: A61K031-495
       ICS: A61K031-4439; A61K031-415
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
     ANSWER 5 OF 9 USPATFULL on STN
L3
       2003:92739 USPATFULL
AN
       SOLID CARRIERS FOR IMPROVED DELIVERY OF HYDROPHOBIC ACTIVE INGREDIENTS
TТ
       IN PHARMACEUTICAL COMPOSITIONS
       Patel, Mahesh V., Salt Lake City, UT, UNITED STATES
TN
       Chen, Feng-Jing, Salt Lake City, UT, UNITED STATES
       US 2003064097
                          A1
                                20030403
PΙ
                          B2
                                20030527
       US 6569463
                                20010306 (9)
ΑI
       US 2001-800593
                          Α1
       Division of Ser. No. US 1999-447690, filed on 23 Nov 1999, GRANTED, Pat.
RLI
       No. US 6248363
       Utility
DT
       APPLICATION
FS
LN.CNT 3863
       INCLM: 424/465.000
INCL
NCL
       NCLM:
              424/497.000
              424/422.000; 424/427.000; 424/430.000; 424/433.000; 424/434.000;
       NCLS:
              424/435.000; 424/436.000; 424/441.000; 424/451.000; 424/457.000;
              424/463.000; 424/464.000; 424/465.000; 424/466.000; 424/470.000;
              424/474.000; 424/476.000; 424/482.000; 424/489.000; 424/490.000;
              424/498.000; 514/773.000; 514/779.000; 514/784.000; 514/785.000;
              514/786.000
IC
       [7]
       ICM: A61K009-20
```

```
ICS: A61K009-16; A61K009-50
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
L3
     ANSWER 6 OF 9 USPATFULL on STN
       2003:57971 USPATFULL
AN
ΤI
       Treatment of migraine headache
       Plachetka, John R., Chapel Hill, NC, UNITED STATES
IN
       Chowhan, Zakauddin T., Gaithersburg, MD, UNITED STATES
       POZEN Inc. (U.S. corporation)
PA
       US 2003040537
                          A1
PΙ
ΑI
       US 2002-255036
                          A1
                               20020926 (10)
       Division of Ser. No. US 2000-517751, filed on 3 Mar 2000, GRANTED, Pat.
RLI
       No. US 6479551 Continuation-in-part of Ser. No. US 1997-966506, filed on
       10 Nov 1997, GRANTED, Pat. No. US 6077539 Continuation-in-part of Ser.
       No. US 1996-748332, filed on 12 Nov 1996, ABANDONED
                           19971112
       WO 1997-US20611
PRAI
DT
       Utility
FS
       APPLICATION
LN.CNT 1222
       INCLM: 514/406.000
INCL
       INCLS: 514/619.000
NCL
       NCLM: 514/406.000
       NCLS: 514/619.000
IC
       [7]
       ICM: A61K031-415
       ICS: A61K031-165
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
L3
     ANSWER 7 OF 9 USPATFULL on STN
       2002:297630 USPATFULL
ΑN
TI
       Treatment of migraine headache
       Plachetka, John R., Chapel Hill, NC, United States
IN
       Chowhan, Zakauddin T., Gaithersburg, MD, United States
       Pozen Inc., Chapel Hill, NC, United States (U.S. corporation)
PA
       US 6479551
PΙ
                          В1
                               20021112
ΑI
       US 2000-517751
                               20000303 (9)
       Continuation-in-part of Ser. No. US 1997-966506, filed on 10 Nov 1997,
RLI
       now patented, Pat. No. US 6077539 Continuation-in-part of Ser. No. US
       1996-748332, filed on 12 Nov 1996, now abandoned
       WO 1997-US20611
                           19971112
PRAI
       Utility
DT
FS
       GRANTED
LN.CNT 1326
       INCLM: 514/619.000
INCL
       INCLS: 424/451.000; 424/457.000; 424/458.000; 424/464.000; 424/468.000;
              424/472.000; 514/406.000; 514/569.000; 514/570.000; 514/576.000;
              514/577.000; 514/608.000; 514/617.000; 514/646.000; 514/709.000;
              514/716.000; 514/717.000; 514/721.000; 514/964.000
NCL
              514/619.000
       NCLM:
              424/451.000; 424/457.000; 424/458.000; 424/464.000; 424/468.000;
       NCLS:
              424/472.000; 514/406.000; 514/569.000; 514/570.000; 514/576.000;
              514/577.000; 514/608.000; 514/617.000; 514/646.000; 514/709.000;
              514/716.000; 514/717.000; 514/721.000; 514/964.000
IC
       [7]
       ICM: A61K031-16
       ICS: A61K009-00; A61K031-00
       514/406; 514/569; 514/570; 514/576; 514/577; 514/608; 514/617; 514/619;
EXF
       514/646; 514/709; 514/716; 514/717; 514/721; 514/964; 424/468; 424/470;
       424/472; 424/473; 424/474; 424/475; 424/480; 424/482; 424/451; 424/457;
       424/458
```

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

```
ANSWER 8 OF 9 USPATFULL on STN
L3
AN
       2001:93131 USPATFULL
       Solid carriers for improved delivery of active ingredients in
TΙ
       pharmaceutical compositions
IN
       Patel, Mahesh V., Salt Lake City, UT, United States
       Chen, Feng-Jing, Salt Lake City, UT, United States
       Lipocine, Inc., Salt Lake City, UT, United States (U.S. corporation)
PA
       US 6248363
                               20010619
PΙ
                          B1
       US 1999-447690
                               19991123 (9)
ΑI
DΤ
       Utility
       GRANTED
FS
LN.CNT 3302
INCL
       INCLM: 424/497.000
       INCLS: 424/422.000; 424/427.000; 424/430.000; 424/433.000; 424/434.000;
              424/435.000; 424/436.000; 424/441.000; 424/451.000; 424/457.000;
              424/463.000; 424/464.000; 424/465.000; 424/466.000; 424/470.000;
              424/474.000; 424/476.000; 424/482.000; 424/490.000; 424/489.000;
              424/498.000; 514/772.300; 514/773.000; 514/779.000; 514/784.000;
              514/785.000; 514/786.000
              424/497.000
NCL
       NCLM:
              424/422.000; 424/427.000; 424/430.000; 424/433.000; 424/434.000;
       NCLS:
              424/435.000; 424/436.000; 424/441.000; 424/451.000; 424/457.000;
              424/463.000; 424/464.000; 424/465.000; 424/466.000; 424/470.000;
              424/474.000; 424/476.000; 424/482.000; 424/489.000; 424/490.000;
              424/498.000; 514/772.300; 514/773.000; 514/779.000; 514/784.000;
              514/785.000; 514/786.000
IC
       [7]
       ICM: A61K009-16
       ICS: A61K009-28; A61K009-32; A61K009-52; A61K009-56; A61K009-58
ÈXF
       424/422; 424/433; 424/436; 424/435; 424/440; 424/451; 424/452; 424/464;
       424/465; 424/482; 424/489; 424/490; 424/480; 424/463; 424/470; 424/497;
       424/498; 424/476; 424/427; 424/430; 424/434; 424/441; 424/466; 424/474
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
L3
     ANSWER 9 OF 9 USPATFULL on STN
AN
       97:1191 USPATFULL
ΤI
       Milled naproxen with hydroxypropyl cellulose as a dispersion stabilizer
       Franson, Nancy M., Collegeville, PA, United States
IN
       Snyder, Donald R., Limerick, PA, United States
PA
       NanoSystems L.L.C., Collegeville, PA, United States (U.S. corporation)
PΙ
                               19970107
       US 5591456
       US 1995-386790
                               19950210 (8)
ΑI
DТ
       Utility
       Granted
FS
LN.CNT 403
INCL
       INCLM: 424/494.000
       INCLS: 424/493.000; 424/499.000; 514/781.000; 514/951.000
NCL
       NCLM: 424/494.000
       NCLS: 424/493.000; 424/499.000; 514/781.000; 514/951.000
IC
       [6]
       ICM: A61K009-18
       ICS: A61K009-14
       424/489; 424/494; 424/493; 424/499; 514/781; 514/951
EXF
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
=> d 13 1-9 ab, kwic
L3
     ANSWER 1 OF 9 USPATFULL on STN
AB
       The present invention relates to fast dissolving tablets for oral
       administration comprising a therapeutically effective amount of drug(s)
       that acts selectively as a cyclooxygenase-2 (COX-2) enzyme inhibitor,
```

```
which disintegrate quickly in mouth. The tablets are particularly
      suitable for patients who have difficulty in swallowing.
       [0007] It is an object of the present invention to provide a fast
SUMM
      dissolving tablet which comprises a therapeutically effective
      amount of drug(s) that acts as a cyclooxygenase-2 enzyme (COX-2)
       inhibitor for oral administration which. . . and dissolve in the oral
       cavity in less than about 30 seconds without the need of water. The fast
      dissolving tablet of COX-2 of the present invention process
      has pleasant mouth feel and there is no after taste or grittiness.
SUMM
       . . . can either be produced by conventional methods like wet
      granulation, dry granulation and direct compression or by specialized
       techniques like tablet molding and freeze drying.
SUMM
       . . . of floor space and labor as possible for a given operation,
      increasing attention is being given to direct compression of
      tablet preparation.
       [0021] b) compressing the homogeneous mixture obtained in step (a) to
SUMM
       form the fast dissolving tablet of COX-2 inhibitor.
       . . . as microcrystalline cellulose, hydroxypropyl cellulose or
SUMM
       carboxymethyl cellulose; algins such as sodium alginate or alginic acid;
       cross-linked cellulose such as croscarmellose sodium; gums
       such as guar gum or xanthan gum; cross-linked polymers such as
       crospovidone; effervescent agent such as sodium bicarbonate. .
       . . . percent and most preferably about 2.0 weight percent of the
SUMM
      COX-2 inhibitor compositions by this invention. The preferred
       disintegrant is croscarmellose sodium.
       . . . of saccharin and dipeptide based sweeteners. The amount of
SUMM
       sweetener will vary with the desired sweeteners selected for a
       particular tablet composition.
       . . in less than about 30 seconds preferably in about 25 seconds.
SUMM
       The process of this invention for preparing rapidly dissolving
       tablet may be used for any strength of COX-2 inhibitor tablets
       without deviating from this invention.
DETD
       [0040]
Rofecoxib mouth dissolving tablets-25 mg.
         Ingredient
                                   Quantity (mg)
         Rofecoxib
                                   25.28
        Aspartame
                                   0.35
        Mannitol
                                   166.67
                                     4.00
           Croscarmellose sodium
         Colloidal silicon dioxide 1.00
                                   0.70
        Mixed fruit flavour
                                   2.00
         Magnesium stearate
         Total
                                   200.00
DETD
       [0041] 1. Rofecoxib, aspartame, mannitol, croscarmellose
       sodium, colloidal silicon dioxide and mixed fruit flavour are sifted
       through the sieve #44 BSS and admixed for about 15.
       [0045]
DETD
           Ingredient
                                     Quantity (mg)
```

Rofecoxib	50.56
Aspartame	0.70
Mannitol	333.34
Croscarmellose sodium	8.0
Colloidal silicon dioxide	2.0
Mixed fruit flavour	1.4
Magnesium stearate	4.0

Total 400.0

DETD [0047] The rofecoxib mouth dissolving tablet of 50 mg strength had an average weight of 400.+-.20 mg, thickness of 4.9.+-.0.2 mm, hardness of 4.5-5.0 Kp, disintegration. . . DETD [0048]

Nimesulide mouth dissolving tablet-100 mg.

Ingredient Quantity (mg) 100.00 Nimesulide Aspartame 4.5 318.75 Mannitol 10.5 Croscarmellose sodium Colloidal silicon dioxide 2.25 Orange flavour 4.5 Monosodium citrate 5.0 Magnesium stearate 4.5 Total 450.0

DETD [0050] The nimesulide mouth dissolving tablet of 100 mg strength had an average weight of 450.+-.22.5 mg, thickness of 5.7.+-.0.2 mm, hardness of 2-5 Kp, disintegration. . .

CLM What is claimed is:

- 1. A fast dissolving tablet which comprises a therapeutically effective amount of drug(s) that acts as a cyclooxygenase-2 (COX-2) inhibitor for oral administration.
- 2. The **tablet** according to claim 1 wherein the **tablet** comprises a therapeutically effective amount of COX-2 inhibitor, a filler and optionally, other pharmaceutical excipients.
- 3. The tablet according to claim 1 wherein the fast dissolving tablet dissolves in the mouth.
- 4. The **tablet** according to claim 1 or 2 wherein the drug(s) that acts as a cyclooxygenase-2 (COX-2) inhibitor is specific or preferential. . .
- 5. The tablet according to claim 4 wherein the COX-2 inhibitor is selected from the group consisting of meloxicam, rofecoxib, celecoxib, valdecoxib, parecoxib, . . .
- 6. The tablet according to claim 2 wherein the filler may be selected from the group consisting of alkali earth metal salts, carbohydrates,. . .
- 7. The tablet according to claim 9 wherein the filler may be selected from the group consisting of directly compressible dicalcium phosphate dihydrate,. . .
- 8. The tablet according to claim 2 wherein the pharmaceutical excipients comprises binders, disintegrants, lubricants, glidants, colouring agents, flavouring agents and sweeteners.
- 9. The tablet according to claim 8 wherein the binders may be selected from the group consisting of microcrystalline cellulose, mannitol, microcrystalline dextrose,. . .
- 10. The tablet according to claim 8 wherein the disintegrant is selected from the group consisting of starches or modified starches, clays, celluloses,. . .
- 11. The tablet according to claim 10 wherein the disintegrant is selected from the group consisting of sodium starch glycolate, corn starch, potato starch, pregelatinized starch, bentonite, montmorillonite, veegum, microcrystalline cellulose, hydroxypropyl cellulose, carboxymethyl cellulose, sodium alginate, alginic acid, croscarmellose sodium, guar gum, xanthan gum, crospovidone;

sodium bicarbonate and citric acid, and mixtures thereof.

- 12. The **tablet** according to claim 8 wherein the lubricants may be selected from the group consisting of talc, magnesium stearate, calcium stearate, . . .
- 13. The **tablet** according to claim 8 wherein the glidants may be selected from the group consisting of colloidal silicon dioxide and talc.

. .

- 14. The **tablet** according to claim 8 wherein the colouring agents may be selected from any colorant used in pharmaceuticals which is approved. . .
- 15. The tablet according to claim 8 wherein the flavouring agent may be selected from the group consisting of natural and artificial flavours,. . .
- 16. The tablet according to claim 15 wherein the flavouring agent may be selected from the group consisting of peppermint, menthol, artificial vanilla,. . .
- 17. The **tablet** according to the claim 8 wherein the sweetener may be selected from the group consisting of natural and artificial sweeteners.
- 18. The tablet according to the claim 17 wherein the sweetener may be selected from the group consisting of monosaccharides, disaccharides, polysaccharides, partially. . .
- 19. The tablet according to the claim 18 wherein the sweetener may be selected from the group consisting of xylose, ribose, glucose, mannose, . . .
- 20. A mouth dissolving tablet of COX-2 inhibitor consisting of a COX-2 inhibitor, croscarmellose sodium, mannitol, aspartame, colloidal silicon dioxide, magnesium stearate and flavouring agent.
- 21. A process for preparing a fast dissolving tablet according ΙT 50-69-1, Ribose Glucose, biological studies 57-48-7, Fructose, biological studies 57-50-1, Sucrose, biological studies 58-86-6, Xylose, biological studies 59-23-4, Galactose, biological studies 63-42-3, Lactose 69-65-8, Mannitol 69-79-4, Maltose 81-07-2D, Saccharin, salts 89-83-8, Thymol 87-99-0, Xylitol 89-78-1, Menthol 100-88-9D, Cyclamate, salts 119-36-8, Methyl salicylate 149-32-6, Erythritol 470-82-6, Eucalyptol 471-34-1, Calcium carbonate, biological studies 585-88-6, Maltitol 1305-62-0, Calcium hydroxide, biological studies 1343-88-0, Magnesium silicate 3458-28-4, Mannose 7757-93-9, Dicalcium phosphate 7758-87-4, Tricalcium phosphate 7778-18-9, Calcium sulfate 7789-77-7, Dicalcium phosphate dihydrate 9003-39-8, PVP 9004-34-6D, 9005-25-8, Starch, biological studies 9005-25-8D, Cellulose, derivs. 9005-82-7, Amylose 9050-04-8, Calcium carboxy methyl Starch, derivs. 9050-36-6D, Maltodextrin, analogs 18996-35-5, Monosodium cellulose citrate 21645-51-2, Aluminum hydroxide, biological studies 22839-47-0, Aspartame 25322-68-3, Polyethylene glycol 39366-43-3, Aluminum magnesium hydroxide 41340-25-4, Etodolac 42924-53-8, 51803-78-2, Nimesulide 64044-51-5, Lactose monohydrate Nabumetone 71125-38-7, Meloxicam 162011-90-7, Rofecoxib 169590-42-5, Celecoxib 181695-72-7, Valdecoxib 198470-84-7, Parecoxib (fast dissolving tablets of cyclooxygenase-2 inhibitors)
 - ANSWER 2 OF 9 USPATFULL on STN

AΒ

An oral pharmaceutical modified release multiple-units composition for the administration of a therapeutically and/or prophylactically effective amount of a non-steroid anti-inflammatory drug substance to

obtain both a relatively fast onset of the therapeutic effect and the maintenance of a therapeutically active plasma concentration for a relatively long period of time is disclosed.

. . release part of the composition is intended to release the drug SUMM substance in a manner which corresponds to a plain tablet formulation or the like and the term "immediate" is in such a context intended to denote that the release of.

. . fast disintegration time but not necessarily a suitable SUMM dissolution rate of the drug substance under acidic conditions, i.e. a plain tablet will rapidly disintegrate into granules but the dissolution of the drug substance from the composition and/or the disintegrated composition under. . .

SUMM Based on the knowledge of the pharmacokinetics of lornoxicam and a study performed by us employing a plain tablet and a solution (Hitzenberger G, Radhofer-Welte S, Takacs F, Rosenow D.: Pharmacokinetics of lornoxicam in man, Postgrad. Med. J. 1990,.

. . . similar to the plasma concentration obtained 8-12 hours after SUMM administration of half the dose in the form of a plain tablet

. . . not be higher than the peak concentration observed after SUMM administration of half the dose in the form of a plain tablet,

. . . were that the daily dose of lornoxicam is the same irrespective SUMM of whether a once daily composition or a plain tablet or a solution were administered,

i) that a plain tablet will remain in the stomach for about 1 SUMM hour before a passage into the intestine takes place (estimated from the difference in T.sub.max between the solution (0.5 hours) and the plain tablet (1.5 hour),

. . . when different dosages are administered together as the load of SUMM active ingredient may differ depending on the size of the tablet . The release profile for 100 mg given in a single dosage may thus differ from 100 mg given as 5. .

The preferred dosage form according to the invention is in the form of a SUMM capsule, tablet, sachet etc. The size of the dosage form is adapted to the amount of the NSAID substance of the composition.

The term "dosage unit" in the present context refers to one single unit, SUMM e.g. a capsule, tablet, a sachet or any other relevant dosage form known within the art. A dosage unit represents a plurality of individual. . . units which in accordance with the general state of the art may be in the form of a capsule, a tablet, a sachet,

the units, typically more than 100, a sachet containing a SUMM multiplicity of the units, typically more than 1000, or a tablet made from a multiplicity of the units, typically more than 100, in such a manner that the tablet will disintegrate substantially immediately upon ingestion in the stomach into a multiplicity of individual units which are distributed freely throughout. .

. . . a multiplicity of individual units. The dosage unit form is SUMM preferably a solid dosage unit form such as, e.g., a tablet, a capsule, or a sachet, especially in the form of capsules.

. . . cellulose, low-substituted hydroxypropyl cellulose (e.g. LH 22, SUMM LH 21, LH 20, LH 32, LH 31, LH30); starches, including potato starch; croscarmellose sodium (i.e. cross-linked carboxymethylcellulose sodium salt; e.g. Ac-Di-Sol.RTM.); alginic acid or alginates; insoluble polyvinylpyrrolidone (e.g. Polyvidon.RTM. CL, Polyvidon.RTM. CL-M, Kollidon.RTM.. .

. . . E 5 Premium) Ph.Eur. Dow Magnesii stearas Ph.Eur. Akcros Chemicals Talcum Ph.Eur. Whittaker, Clark and Daniels Eudragit NE 30 D Ph.Eur. Rohm Pharma GmbH

```
Croscarmellose sodium (Ac-Di-Sol) Ph.Eur. FMC
Dibasic Calcium Phosphate, Anhydrous USPNF Kyowa
(Calcium hydrogen phosphate, mean
particle size approx. 30 .mu.m)
Sodium bicarbonate USPNF Kirsch
(sodium hydrogencarbonate, . .
ETD . . . 27
III Cellulose, microcrystalline 51
DETD
IV Lactose 142.5
V Carmellose sodium 1.5
VI Maltodextrin 6
VII Pregelatinized starch 30
VIII Croscarmellose sodium 15
IX Purified water 51 + 15 + 15
       . . . is released at a pH corresponding to that of 0.07 N HCl. The
DETD
       inclusion of an disintegrant such as, e.g., croscarmellose
       sodium does not seem to have any increasing effect on the release rate
       of lornoxicam from the pellet cores. Furthermore,.
      The dissolution of tablet cores was determined by the
DETD
      dissolution method II (0.07 N HCl) and is as follows:
      Batch No. 26089831: 500 .mu.m sieved granulate in an amount
DETD
       corresponding to a 150 mg tablet. In the following is given
       the results from the dissolution test.
      Batch No. 26089831: 1000 .mu.m sieved granulate in an amount
DETD
       corresponding to a 150 mg tablet. In the following is given
       the results from the dissolution test.
      What is claimed is:
CLM
       . The composition according to claim 1, wherein the unit dosage of the
       composition is in the form of a capsule, tablet or sachet.
                                                    50-78-2, Acetylsalicylic
      50-33-9, Phenylbutazone, biological studies
IT
                                     53-86-1, Indomethacin
             52-67-5, Penicillamine
                                                              59-05-2,
                   61-68-7, Mefenamic acid 103-90-2, Paracetamol
     Methotrexate
      599-79-1, Sulfasalazine
                                5104-49-4, Flurbiprofen
                                                          13710-19-5,
                     15307-86-5, Diclofenac 15687-27-1, Ibuprofen
     Tolfenamicacid
      22071-15-4, Ketoprofen
                              22204-53-1, Naproxen
                                                      26171-23-3, Tolmetin
                  Fenoprofen 33005-95-7, Tiaprofenic acid 3 36322-90-4, Piroxicam 36330-85-5, Fenbufen
      29679-58-1, Fenoprofen
                                                               34031-32-8,
     Auranofin
      Sulindac 41340-25-4, Etodolac 42924-53-8, Nabumetone
      51146-56-6, Dexibuprofen 51481-61-9, Cimetidine
                                                          51803-78-2,
                  53164-05-9, Acemetacin 57132-53-3, Proglumetacin
     Nimesulide
      59122-46-2, Misoprostol 59804-37-4, Tenoxicam 65847-85-0,
                     66357-35-5, Ranitidine 70374-39-9, Lornoxicam
     Morniflumate
      71125-38-7, Meloxicam 73590-58-6, Omeprazole
                                                       89796-99-6, Aceclofenac
      102625-70-7, Pantoprazole 103577-45-3, Lansoprazole
        (modified-release multiple-units compns. of non-steroid
        anti-inflammatory drugs)
    ANSWER 3 OF 9 USPATFULL on STN
T.3
       The invention is directed to methods and compositions that can be used
AΒ
       in the treatment of headaches. In particular, methods and compositions
       are described involving the combination of a long-acting NSAID and a
       5-HT agonist. Included among the long-acting NSAIDs are
       cyclo-oxygenase-2 inhibitors.
       H. "Unit dosage from" shall mean a single drug administration entity. By
SUMM
       way of example, a single tablet, capsule, dragee, or trochee,
       suppository, or syringe combining both a 5-HT agonist and an NSAID would
       be a unit dosage.
       I. "Quick dissolve" in reference to a tablet or other oral
SUMM
       dosage form shall mean that the oral dosage form is at least 95%
       dissolved within 20 minutes.
DETD
       . . . attack consisting of typical migraine headache, nausea and
```

```
sensitivity to light and sound. She is dosed with a single oral
       tablet containing sumatriptan 25 mg and naproxen sodium 550 mg.
      Her symptoms start to diminish within one hour and by three.
         . . She is dosed with a single subcutaneous injection of
DETD
      sumatriptan 6 mg and at the same time orally ingests a tablet
       containing naproxen sodium 550 mg. Her symptoms start to diminish within
       20 minutes and by two hours she is completely.
           . attack consisting of typical migraine headache, nausea and
DETD
       sensitivity to light and sound. She is dosed with a single oral
       tablet containing 12.5 mg sumatriptan and 550 mg naproxen
       sodium. Her symptoms start to diminish within one hour. By three hours.
DETD
            . to light and sound. She is dosed with a single subcutaneous
      injection of 2 mg sumatriptan and orally ingests a tablet
       containing 550 mg naproxen sodium. Her symptoms start to diminish within
       30 minutes and by two hours she is completely.
DETD
       . . age offers the same presenting history and indication as in
      Example 1. Treatment is by means of a single oral tablet
      containing 50 mg sumatriptan and 550 mg naproxen. The same result as in
      Example 1 is obtained.
DETD
      A variety of combinations of 5-HT agonists and NSAIDs can be made into a
      single dosage form, either tablet, capsule, suppository,
      parenteral or other. As an example, a rapidly dissolving tablet
      of 0.5 mg ergotamine tartrate combined with 550 mg naproxen sodium is
       conveniently available for use. Another example includes a rapidly
      dissolving tablet of 12.5 mg of sumatriptan combined with 550
      mg of naproxen sodium. Other agents may also be present such as:
      pregelatinized maze starch, polyvinyl-pyrrolidone or hydroxypropyl
      methylcellulose; fillers (e.g., lactose, microcrystalline cellulose or
       calcium phosphate); disintegrants (e.g., potato starch,
       croscarmellose sodium, or sodium starch glycollate); wetting
       agents (e.g., sodium lauryl sulphate) or other agents for tableting.
       . . . be made up of various agents listed herein. As an example, in
DETD
       the case of naproxen sodium and sumatriptan, several tablet
       strengths are available including: 12.5 mg sumatriptan/550 mg naproxen
       sodium; 25 mg sumatriptan/550 mg naproxen sodium; 12.5 mg
       sumatriptan/275 mg naproxen sodium; and 25 mg sumatriptan/275 naproxen
       sodium. Each tablet dissolves within 20 minutes to rapidly
      produce effective blood levels of each component.
      53-86-1, Indomethacin 61-68-7, Mefenamic acid 5104-49-4, Flurbiprofen
IT
      21256-18-8, Oxaprozin 22071-15-4, Ketoprofen
                                                      22204-53-1, Naproxen
      22204-53-1D, Naproxen, salts 26159-34-2, Naproxen sodium 36322-90-4,
      Piroxicam 41340-25-4, Etodolac 42924-53-8, Nabumetone
      74103-06-3, Ketorolac
        (long-acting NSAID; treatment of migraine headaches with 5-HT agonists
        in combination with long-acting NSAIDs)
     ANSWER 4 OF 9 USPATFULL on STN
L3
       The present invention is directed to drug dosage forms that release an
AΒ
       agent that raises the pH of a patient's gastrointestinal tract, followed
      by a non-steroidal anti-inflammatory drug. The dosage form is designed
       so that the NSAID is not released until the intragastric pH has been
       raised to a safe level. The invention also encompasses methods of
       treating patients by administering this coordinated release,
       gastroprotective, antiarthritic/analgesic combination unit dosage form
       to achieve pain and symptom relief with a reduced risk of developing
       gastrointestinal damage such as ulcers, erosions and hemorrhages.
       . . The term "unit dosage form" as used herein refers to a single
SUMM
```

entity for drug administration. For example, a single tablet

or capsule combining both an acid inhibitor and an NSAID would be a unit dosage form. A unit dosage form. . . after the pH in the GI tract has risen. In a preferred embodiment, the unit dosage form is a multilayer

tablet, having an outer layer comprising the acid inhibitor and an inner core which comprises the NSAID. In the most preferred.

SUMM . . . unit dosage form which provides for the coordinated release of therapeutic agents. The most preferred dosage form is a multilayer tablet having an outer layer comprising an H2 blocker and an inner core comprising an NSAID.

DRWD [0017] FIG. 1 is a schematic diagram of a four layer tablet dosage form. There is a naproxen core layer surrounded by a barrier layer. A third, enteric coating, layer delays the. . .

layer. A third, enteric coating, layer delays the. . .

DETD . . . al. (Jpn. J. Pharmacol. 78:365-371 (1998)) and Panara, et al. (Br. J. Pharmacol. 116:2429-2434 (1995)). The amount present in a tablet or administered to a patient will depend upon the particular COX-2 inhibitor being used. For example:

DETD [0036] Celecoxib may be administered in a **tablet** or capsule containing from about 100 mg to about 500 mg or, preferably, from about 100 mg to about 200. . .

DETD [0045] The Making of Tablet Dosage Forms

DETD . . . Preferably, the combination of an acid inhibitor and an NSAID will be in the form of a bi- or multi-layer tablet. In a bilayer configuration, one portion of the tablet contains the acid inhibitor in the required dose along with appropriate excipients, agents to aid dissolution, lubricants, fillers, etc. The second portion of the tablet will contain the NSAID, preferably naproxen, in the required dose along with other excipients, dissolution agents, lubricants, fillers, etc. In. . .

DETD [0048] A schematic diagram of a four layer tablet dosage form is shown in FIG. 1. The first layer contains naproxen sodium distributed throughout a matrix of pharmaceutically acceptable. . .

DETD . . . conventional pan coating technology and the weight of the barrier coat may vary from 1% to 3% of the core **tablet** weight. In particular embodiments, the core naproxen sodium **tablet** is coated with coating ingredients such as Opaspray.RTM. K-1-4210A or Opadry.RTM. YS-1-7006 (Colorcon, West Point, Pa.). Polymer film coating ingredients. . .

DETD . . . aid in dissolution of the famotidine. The film coating is thin and rapidly releases famotidine for absorption.

Core Tablet Ingredients	% W/W	mg/ Tablet
Naproxen sodium, USP	74.074	500.00
Microcrystalline cellulose, NF (Avicel PH 200)	17.166	115.87
Povidone (K29/32), USP Talc, USP	3.450	23.29

DETD . . . adjusted to aid in dissolution of the famotidine. The film coating is thin and rapidly releases famotidine for absorption.

Core Tablet Ingredients Tablet	% W/W	mg/
Naproxen, USP Povidone K-90, USP	90.91 2.00	500.00 11.00
Starch, USP Croscarmellose Sodium, USP	2.59 4.00	14.25 22.00
Magnesium Stearate, NF Total	0.50 100.00	2.75 550.00
Purified Water, USP qs		

Enteric Coating Dispersion Ingredients

Methacrylic Acid Copolymer.

DETD [0056] A trilayer tablet which separates famotidine contained in the film coat from controlled-release naproxen may be used in the present invention. The core tablet of naproxen is formulated using excipients which control the drug release for therapeutic relief from pain and inflammation for 24 hours. FIG. 2 shows an example of an appropriate trilayer tablet. In this particular example, naproxen is mixed with a polymeric material, hydroxypropylmethylcellulose and granulated with water. The granules are dried, . . .

DETD [0057] The controlled-release core **tablet** of naproxen is film coated with a pharmaceutically acceptable enteric coating. The function of the enteric coat is to delay. . .

DETD . . . contains Opadry Blue.RTM. YS-1-4215 which is essential for film formation and for the uniform application of famotidine to the core tablet. Polymer film coating ingredients, hydroxypropylmethylcellulose or Opaspray.RTM. K-1-4210A (Colorcon, West Point, Pa.) may also be used. Other ingredients which help in the formation of the film and in the uniform application of famotidine to the core tablet are: plasticisers such as triethyl citrate and dibutyl phthalate; anti-adhering agents such as talc; lubricating ingredients such as magnesium stearate; . . adjusted to aid in dissolution of the famotidine. The film coating is thin and rapidly releases famotidine for absorption.

Core Tablet Ingredients Tablet	% W/W	mg/
Naproxen, USP Hydroxypropyl methylcellulose 2208, USP (viscosity 15000 cps)	94.00 5.00	750 39.9
Magnesium Stearate, NF Total	1.00 100.00	7.95 797.85

Enteric Coating Dispersion Ingredients %. . .

DETD [0060] A trilayer tablet which separates famotidine contained in the film coat from controlled-release naproxen and famotidine may be used in the present invention. The core tablet of naproxen and famotidine is formulated using excipients which control the drug release for therapeutic relief from pain and inflammation for 24 hours. FIG. 2 is an example of an appropriate trilayer tablet. In this particular example, naproxen and famotidine are mixed with a polymeric material, hydroxypropylmethylcellulose and granulated with water. The granules. . .

DETD [0061] The controlled-release core **tablet** of naproxen and famotidine is film coated with a pharmaceutically acceptable enteric coating. The function of the enteric coat is. . .

DETD . . . contains Opadry Blue.RTM. YS-1-4215 which is essential for film formation and for the uniform application of famotidine to the core tablet. Polymer film coating ingredients, hydroxypropylmethylcellulose or Opaspray.RTM. K-1-4210A (Colorcon, West Point, Pa.) may also be used. Other ingredients which help in the formation of the film and in the uniform application of famotidine to the core tablet are: plasticisers such as triethyl citrate and dibutyl phthalate; anti-adhering agents such as talc; lubricating ingredients such as magnesium stearate; . . adjusted to aid in dissolution of the famotidine. The film coating is thin and rapidly releases famotidine for absorption.

Tablet

Naproxen, USP	88.05	500
Famotidine, USP	3.52	20.0
Hydroxypropyl methylcellulose	7.03	39.9
2208, USP (viscosity 15000 cps)		
Magnesium Stearate, NF	1.40	7.95
Total	100.00	567.85

Enteric Coating. . .

DETD [0064] A schematic diagram of a four layer tablet dosage form is shown in FIG. 1. The first layer contains naproxen sodium distributed throughout a matrix of pharmaceutically acceptable. . .

DETD . . . conventional pan coating technology and the weight of the barrier coat may vary from 1% to 3% of the core tablet weight. In particular embodiments, the core naproxen sodium tablet is coated with coating ingredients such as Opaspray.RTM. K-1-4210A or Opadry.RTM. YS-1-7006 (Colorcon, West Point, Pa.). Polymer film coating ingredients. . .

DETD . . . by conventional pan coating technology and the weight of film coat may vary from 4% to 8% of the core **tablet** weight. Other ingredients are, plasticisers such as triethyl citrate, dibutyl phthalate, anti-adhering agents such as talc, lubricating ingredients such as . . releases pantoprazole for absorption. Therefore, pantoprazole releases first and then the core erodes and releases naproxen sodium.

Core Tablet Ingredients	8 W/W	mg/tablet
-------------------------	-------	-----------

Naproxen sodium, USP	74.075	500.00
Microcrystalline cellulose, NF	17.165	115.87
(Avicel PH 200)		
Povidone (K29/32), USP	3.450	23.29
Talc HSP		

DETD . . . slowly to purified water and mixing is continued until Opadry is fully dispersed. The solution is sprayed on to the **tablet** cores in a conventional coating pan until proper amount of Opadry clear is deposited on the tablets.

Enteric.

- DETD . . . and cetyl alcohol are dissolved in a mixture of alcohol and acetone. The solution is then sprayed on to the **tablet** bed in proper coating equipment. A sample of the tablets is tested for gastric resistance and the coating stopped if. . .
- DETD . . . clear is added slowly and mixing is continued until Opadry is fully dispersed. The suspension is sprayed on to the tablet cores in a conventional coating pan until the proper amount of pantoprazole sodium is deposited.
- DETD [0073] A schematic diagram of a four layer tablet dosage form is shown in FIG. 1. The first layer contains naproxen sodium distributed throughout a matrix of pharmaceutically acceptable. . .
- DETD . . . conventional pan coating technology and the weight of the barrier coat may vary from 1% to 3% of the core tablet weight. In particular embodiments, the core naproxen sodium tablet is coated with coating ingredients such as Opaspray.RTM. K-1-4210A or Opadry.RTM. YS-1-7006 (Colorcon, West Point, Pa.). Polymer film coating ingredients. . .
- DETD . . . by conventional pan coating technology and the weight of film coat may vary from 4% to 8% of the core tablet weight. Other

ingredients are, plasticisers such as triethyl citrate, dibutyl phthalate, anti-adhering agents such as talc, lubricating ingredients such as . . omeprazole for absorption. Therefore, omeprazole is released first and then the core erodes and releases naproxen sodium.

Core Tablet Ingredients	% W/W	mg/tablet
Naproxen sodium, USP	74.075	500.00
Microcrystalline cellulose, NF (Avicel PH 200)	17.165	115.87
Povidone (K29/32), USP	3.450	23.29
Talc, USP		

DETD . . . slowly to purified water and mixing is continued until Opadry is fully dispersed. The solution is sprayed on to the **tablet** cores in a conventional coating pan until the proper amount of Opadry clear is deposited on the tablets.

DETD . . . and talc are dissolved in a mixture of isopropyl alcohol and water. The solution is then sprayed on to the **tablet** bed in a proper coating equipment. A sample of the tablets is tested for gastric resistance and the coating is. . .

DETD . . . clear is added slowly and mixing is continued until Opadry is fully dispersed. The suspension is sprayed on to the **tablet** cores in a conventional coating pan until proper amount of omeprazole is deposited on the tablets.

DETD . . . formation is reached. The granulation is then dried, milled, and blended with magnesium stearate.

Pellet Ingredients	% W/W	mg/tablet
Naproxen sodium, USP Microcrystalline cellulose, NF (Avicel PH 200)	86.80 11.10	250.00 32.00
Povidone (K90), USP	2.10	6.00
Total	100.00.	

ETD . . . delivery dosage form containing omeprazole and naproxen. The formulation contains 10 mg omeprazole and uses methylcellulose as a binder and croscarmellose sodium as a disintegrant. Naproxen pellets as shown in FIG. 3 do not need a subcoating layer and are enteric. . . these pellets could be compressed into a core and film coated with an acid inhibitor and thereby form a bilayer tablet

Omeprazole Granules	% W/W	mg/capsule
Omeprazole, USP	6.45	10.00
Sodium Bicarbonate, USP	88.85	137.71
Methylcellulose, USP	2.00	3.10
Sodium laurylsulfate, NF	0.20	0.31
Croscarmellose sodium, NF	2.00	3.10
Magnesium stearate, NF	0.50	0.78
Total	100	100

DETD

. . . formation is reached. The granulation is then dried, milled, and blended with magnesium stearate.

 Naproxen, USP
 76.22
 250.00

 Microcrystalline cellulose, NF
 21.78
 71.44

 (Avicel PH 200)
 2.00
 6.56

 Total
 100.00
 328.00

CLM What is claimed is:

- 12. The pharmaceutical composition of claim 1, wherein said unit dosage form is a multilayer tablet.
- 13. The pharmaceutical composition of claim 12, wherein said unit dosage form is a trilayer tablet having an outer layer of said acid inhibitor and an inner core of said NSAID.
- 14. The pharmaceutical composition of claim 12, wherein said unit dosage form is a bilayer tablet having an outer layer of said acid inhibitor and an inner core of said NSAID.
- 15. The pharmaceutical composition of any one of claims 12-14, wherein said tablet has an inner core of said NSAID surrounded by a barrier coating that does not dissolve unless the pH of. 16. The pharmaceutical composition of any one of claims 12-14, wherein said tablet has an inner core of said NSAID surrounded by a barrier coating that does not dissolve unless the pH of. 17. The pharmaceutical composition of any one of claims 12-14, wherein said tablet has an inner core of said NSAID surrounded by a barrier coating that does not dissolve unless the pH of. 18. The pharmaceutical composition of any one of claims 12-14, wherein said tablet has an inner core of said NSAID surrounded by a barrier coating that dissolves at a rate such that said. 19. The pharmaceutical composition of any one of claims 12-14, wherein said tablet has an inner core of said NSAID surrounded by a barrier coating that dissolves at a rate such that said. 20. The pharmaceutical composition of any one of claims 12-14, wherein said tablet has an inner core of said NSAID surrounded by a barrier coating that dissolves at a rate such that said. 36. The method of claim 35, wherein said single dosage form is a bilayer tablet with an outer layer comprising an H2 blocker and an inner core comprising an NSAID.
- 49. The method of claim 48, wherein said single dosage form is a bilayer tablet with an outer layer comprising an H2 blocker and an inner core comprising an NSAID.
- TT 50-78-2, Aspirin 53-86-1, Indomethacin 103-90-2, Acetaminophen 5104-49-4, Flurbiprofen 15687-27-1, Ibuprofen 21256-18-8, Oxaprozin 22071-15-4, Ketoprofen 36322-90-4, Piroxicam 41340-25-4, Etodolac 42924-53-8, Nabumetone 51481-61-9, Cimetidine 66357-35-5, Ranitidine 70374-39-9, Lornoxicam 71125-38-7, Meloxicam 73590-58-6, Omeprazole 74103-06-3, Ketorolac 76956-02-0, Loxtidine 100981-43-9, Ebrotidine 102625-70-7, Pantoprazole 103577-45-3, Lansoprazole 117976-89-3, Rabeprazole 118288-08-7, Lafutidine 119141-88-7, EsOmeprazole 123653-11-2, NS 398 138786-67-1, Pantoprazole sodium 158205-05-1, L-745337 162011-90-7, Rofecoxib 169590-42-5, Celecoxib 180200-68-4, JTE-522 181695-72-7, Valdecoxib 198470-84-7, Parecoxib 202409-33-4, Etoricoxib 346670-87-9, CS 502 (pharmaceutical) (pharmaceutical compns. for coordinated delivery of NSAIDs)

The present invention provides solid pharmaceutical compositions for AΒ improved delivery of a wide variety of pharmaceutical active ingredients contained therein or separately administered. In one embodiment, the solid pharmaceutical composition includes a solid carrier, the solid carrier including a substrate and an encapsulation coat on the substrate. The encapsulation coat can include different combinations of pharmaceutical active ingredients, hydrophilic surfactant, lipophilic surfactants and triglycerides. In another embodiment, the solid pharmaceutical composition includes a solid carrier, the solid carrier being formed of different combinations of pharmaceutical active ingredients, hydrophilic surfactants, lipophilic surfactants and triglycerides. The compositions of the present invention can be used for improved delivery of hydrophilic or hydrophobic pharmaceutical active ingredients, such as drugs, nutrionals, cosmeceuticals and diagnostic agents.

DETD . . . bead, a spherule, a beadlet, a microcapsule, a millisphere, a nanocapsule, a nanosphere, a microsphere, a platelet, a minitablet, a tablet or a capsule. A powder constitutes a finely divided (milled, micronized, nanosized, precipitated) form of an active ingredient or additive. . .

DETD [0174] disintegrants or super disintegrants, such as croscarmellose sodium, starch, starch derivatives, clays, gums, cellulose, cellulose derivatives, alginates, crosslinked polyvinypyrrolidone, sodium starch glycolate and microcrystalline cellulose;

DETD . . . other processes known in the art. The compositions can be provided in the form of a minicapsule, a capsule, a tablet, an implant, a troche, a lozenge (minitablet), a temporary or permanent suspension, an ovule, a suppository, a wafer, a chewable tablet, a quick or fast dissolving tablet, an effervescent tablet, a buccal or sublingual solid, a granule, a film, a sprinkle, a pellet, a bead, a pill, a powder, a. . .

DETD . . . or otherwise added to the carrier or composition. The coating may be applied to a compressed or molded or extruded tablet, a gelatin capsule, and/or pellets, beads, granules or particles of the carrier or composition. The coating may be applied through. . .

DETD . . . effect release in the lower gastrointestinal tract. The enteric coated dosage form may be a compressed or molded or extruded tablet/mold (coated or uncoated) containing granules, pellets, beads or particles of the active ingredient and/or other composition components, which are themselves. . .

DETD . . . (morphology, particle size distribution, polymophism and dissolution characteristics) of spray congealed pellets. The spray congealed particles may be used in tablet granulation form, encapsulation form, or can be incorporated into a liquid suspension form.

CLM What is claimed is:

. pellet, a bead, a spherule, a beadlet, a microcapsule, a millisphere, a nanocapsule, a nanosphere, a microsphere, a platelet, a tablet or a capsule.

29. The pharmaceutical composition of claim 1 in the form of a capsule, a tablet, an ovule, a suppository, a wafer, a chewable tablet, a buccal tablet, a sub-lingual tablet, a quick-dissolve tablet, an effervescent tablet, a granule, a pellet, a bead, a pill, a sachet, a sprinkle, a film, a dry syrup, a reconstitutable solid,. . . 44. The pharmaceutical composition of claim 34 in the form of a capsule, a tablet, an ovule, a suppository, a wafer, a chewable tablet, a buccal tablet, a sub-lingual tablet, a quick-dissolve tablet, an effervescent tablet, a

```
granule, a pellet, a bead, a pill, a sachet, a sprinkle, a film, a dry
 syrup, a reconstitutable solid, . .
 74. The pharmaceutical composition of claim 49 in the form of a capsule,
 a tablet, an ovule, a suppository, a wafer, a chewable
 tablet, a buccal tablet, a sub-lingual tablet
 , a quick-dissolve tablet, an effervescent tablet, a
 granule, a pellet, a bead, a pill, a sachet, a sprinkle, a film, a dry
 syrup, a reconstitutable solid,. .
 87. The pharmaceutical composition of claim 79 in the form of a capsule,
 a tablet, an ovule, a suppository, a wafer, a chewable
 tablet, a buccal tablet, a sub-lingual tablet
 , a quick-dissolve tablet, an effervescent tablet, a
granule, a pellet, a bead, a pill, a sachet, a sprinkle, a film, a dry
 syrup, a reconstitutable solid,.
50-14-6, Ergocalciferol 50-21-5D, Lactic acid, glycerides
              50-28-2, EStradiol, biological studies 50-70-4,
Prednisolone
Sorbitol, biological studies 51-48-9, L-Thyroxine, biological studies
                          55-98-1, Busulphan
                                              56-81-5,
52-01-7, Spironolactone
1,2,3-Propanetriol, biological studies 56-81-5D, Glycerol, polyethylene
                   57-10-3, Hexadecanoic acid, biological studies
fatty acid esters
57-11-4, Octadecanoic acid, biological studies
                                                57-55-6,
1,2-Propanediol, biological studies
                                      57-55-6D, Propylene glycol, ethers
57-83-0, Progesterone, biological studies
                                           57-88-5, Cholesterol,
                     57-88-5D, Cholesterol, polyoxyethylene derivs.
biological studies
60-33-3, 9,12-Octadecadienoic acid (9Z,12Z)-, biological studies
64-17-5, Ethanol, biological studies 66-76-2, Dicoumarol
Nitrofurantoin 67-45-8, Furazolidone 67-63-0, Isopropanol, biological
         67-96-9, Dihydrotachysterol 67-97-0, Cholecalciferol
studies
                   71-36-3, Butanol, biological studies
69-65-8, Mannitol
                                                            76-57-3,
                                                                  77-90-7,
         76-99-3, Methadone 77-89-4, Acetyl triethylcitrate
Acetyl tributyl citrate 77-92-9D, Citric acid, diglycerides Triethylcitrate 77-94-1, Tributylcitrate 81-24-3 81-25-4
                                                                 77-93-0,
                                                      81-25-4
                                                                  83-44-3
87-33-2, Isosorbide dinitrate
                                87-69-4D, Tartaric acid, glycerides,
                     90-82-4, Pseudoephedrine
                                                 100-51-6,
biological studies
                                     102-76-1, Triacetin
Benzenemethanol, biological studies
                                                             104-31-4,
Benzonatate 105-37-3, EThyl propionate 105-54-4, Ethyl butyrate 105-60-2, biological studies 105-60-2D, Caprolactam, N-Alkyl derivs.
106-32-1, Ethyl caprylate 107-21-1, 1,2-Ethanediol, biological studies
110-27-0, Isopropyl myristate 111-03-5, Glyceryl monooleate 111-62-6,
             111-90-0, Transcutol 112-80-1, 9-Octadecenoic acid (9Z)-,
Crodamol EO
biological studies 113-15-5, Ergotamine 113-92-8, Chlorpheniramine
115-77-5, biological studies 115-83-3, Pentaerythrityl Tetra stearate
124-07-2, Octanoic acid, biological studies 125-84-8, Aminoglutethimide
                        127-19-5, Dimethylacetamide 128-13-2
126-07-8, Griseofulvin
141-22-0 142-18-7, Glyceryl monolaurate 142-62-1, Hexanoic acid,
biological studies 142-91-6, Isopropyl palmitate 143-07-7, Dodecanoic
acid, biological studies 151-41-7, Lauryl sulfate 155-97-5,
Pyridostigmine 298-46-4, 5H-Dibenz[b,f]azepine-5-carboxamide
298-57-7, Cinnarizine 298-81-7, Methoxsalen 300-62-9, Amphetamine
302-79-4, Tretinoin 303-49-1, Clomipramine 321-64-2, Tacrine
334-48-5, Decanoic acid
                          359-83-1, Pentazocine 360-65-6
                404-86-4, Capsaicin 437-38-7, Fentanyl 443-48-1,
Betamethasone
                463-40-1 474-25-9 475-31-0 511-12-6,
Metronidazole
Dihydroergotamine
                    516-35-8 516-50-7 520-85-4, Medroxyprogesterone
542-28-9, .delta.-Valerolactone 544-35-4, Ethyl linoleate
Tetradecanoic acid, biological studies 577-11-7, Sodium docusate
           616-45-5, Pyrrolidone
                                  616-45-5D, Pyrrolidone, N-Alkyl
595-33-5
          623-84-7, Propylene glycol diacetate 640-79-9
derivs.
                                                             675-20-7,
               872-50-4, N-Methylpyrrolidone, biological studies
2-Piperidone
1134-47-0, Baclofen 1331-12-0, Propylene glycol monoacetate
1335-71-3, Propylene glycol oleate 1338-39-2, Arlacel 20 1338-43-8, Span 80 1397-89-3, Amphotericin B 1406-16-2, Vitamin D 1406-18-4,
```

IT

1972-08-3, Tetrahydrocannabinol 1951-25-3, Amiodarone 2687-91-4, N-Ethylpyrrolidone 2687-94-7 2687-96-9 3068-88-0, .beta.-Butyrolactone 3445-11-2 4419-39-0, BeclomethAsone Isotretinoin 5104-49-4, Flurbiprofen 5306-85-4, Dimethyl isosorbide 7261-97-4, Dantrolene 7488-99-5, .alpha. Carotene 7664-93-9D, Sulfuric acid, salts alkyl derivs., biological studies 7689-03-4, Camptothecin 8007-43-0, Sorbitan sesquioleate 9002-89-5, Polyvinylalcohol 9002-92-0, Brij 30 9002-96-4 9003-39-8, Polyvinylpyrrolidone 9004-65-3, Hydroxypropyl methylcellulose 9004-74-4, Methoxy polyethylene glycol 9004-81-3, Polyoxyethylene 9004-95-9, Polyoxyethylene cetyl ether 9004-96-0, PEG-32 oleate 9004-98-2, Polyoxyethylene oleyl ether 9004-99-3, Polyoxyethylene stearate 9005-00-9, Polyoxyethylene stearyl ether 9005-02-1, Polyoxyethylene dilaurate 9005-07-6, Polyoxyethylene 9005-08-7, Polyoxyethylene distearate 9005-32-7D, Alginic dioleate 9005-37-2, Propylene glycol alginate 9005-63-4D, acid, salts Polyoxyethylene sorbitan, derivs. 9005-63-4D, Polyoxyethylene sorbitan, fatty acid esters 9005-64-5, Tween 20 9005-65-6, Polysorbate 80 9005-66-7, Tween 40 9005-67-8, Tween 60 9007-48-1, PLUROLOLEIQUECC497 9011-21-6, Polyoxyethylene glyceryl stearate 9016-45-9 9036-19-5 10238-21-8, Glyburide 10540-29-1, Tamoxifen 11103-57-4, Vitamin A 11140-04-8, Imwitor 988 12001-79-5, Vitamin K 12619-70-4, 12619-70-4D, Cyclodextrin, derivs. 12619-70-4D, Cyclodextrin Cyclodextrin, hydroxypropyl ethers 13081-97-5, Pentaerythrityl di 14440-80-3, Stearoyl-2-lactylate 14605-22-2 15307-86-5, stearate Diclofenac 15574-96-6, Pizotifen 15686-51-8, Clemastine 15687-27-1, Ibuprofen 18559-94-9, Albuterol 19356-17-3, Calcifediol 20594-83-6, 20830-75-5, Digoxin 21256-18-8, Oxaprozin 21829-25-4, Nalbuphine 22882-95-7, Isopropyl linoleate 22916-47-8, Miconazole Nifedipine 23288-49-5, Probucol 25168-73-4, Sucrose monostearate 25265-75-2, 25322-69-4, Polypropylene glycol 25322-68-3 25339-99-5, Butanediol Sucrose monolaurate 25523-97-1, Dexchlorpheniramine 25618-55-7D, Polyglycerol, fatty acid esters 25637-84-7, Glyceryl dioleate 25637-97-2, Sucrose dipalmitate 25812-30-0, Gemfibrozil 2620 26266-57-9, Sorbitan monopalmitate 26266-58-0, Sorbitan Trioleate 26402-22-2, Glyceryl monocaprate 26402-26-6, Glyceryl monocaprylate 26446-38-8, Sucrose monopalmitate 27154-43-4D, Piperidone, N-Alkyl derivs. 27195-16-0, Sucrose distearate 27203-92-5, TRamadol 27638-00-2, Glyceryl dilaurate 29094-61-9, Glipizide 29767-20-2, Teniposide 31692-85-0, Glycofurol 32222-06-3, Calcitriol 33069-62-4, Paclitaxel 33419-42-0, Etoposide 34911-55-2, Bupropion 36354-80-0, Glyceryl 37321-62-3, Lauroglycol 38304-91-5, Minoxidil dicaprylate 41340-25-4, Etodolac 42924-53-8, Nabumetone 43200-80-2, Zopiclone 49562-28-9, Fenofibrate 49697-38-3, Rimexolone 51333-22-3, Budesonide 51481-61-9, Cimetidine 51938-44-4, Sorbitan sesquistearate 52581-71-2, Volpo 3 53123-88-9, Sirolimus 53168-42-6, Myvacet 9-45 53179-11-6, Loperamide 53230-10-7, Mefloquine 53988-07-1, Glyceryl dicaprate 54392-26-6, Sorbitan monoisostearate 54965-21-8, Albendazole 55079-83-9, Acitretin 55142-85-3, Ticlopidine 57107-97-8, Polyoxyethylene glyceryl oleate 59467-70-8, Midazolam 59865-13-3, Cyclosporine 60142-96-3, Gabapentin 61379-65-5, Rifapentine 61869-08-7 62013-04-1, Dirithromycin 63590-64-7, Terazosin 63612-50-0, Nilutamide 62356-64-3 63675-72-9, Nisoldipine 65271-80-9, Mitoxantrone 65277-42-1, Ketoconazole 68506-86-5, Vigabatrin (pharmaceutical compns. and methods for improved delivery of hydrophobic therapeutic agents)

ANSWER 6 OF 9 USPATFULL on STN

L3 AB

The invention is directed to pharmaceutical compositions useful in the treatment of migraine. The compositions contain metoclopramide and one or more NSAIDs in unit dosage form. By selecting NSAIDs that are

non-acidic or segregating the metoclopramide and NSAID, the storage life of the compositions has been increased. Also disclosed are coordinated dosage forms for the sequential release of drugs. The invention encompasses methods of treating migraine using any of these dosage forms.

- SUMM . . . non-acidic NSAID) in an amount effective to reduce or eliminate headache pain. Preferably, the dosage form should be either a tablet or capsule and should be free from vasoactive agents, including 5 HT agonist vasoactive agents. The dosage form may be. . .
- SUMM . . . which either metoclopramide or analgesic is barrier coated.

 Alternatively, metoclopramide and analgesic may be in separate layers of a multilayer tablet. Dosage forms should typically be free of vasoactive agents, may be coordinated and may contain either long-acting NSAIDs or NSAIDs. . .
- SUMM . . . (1999), ISBN: 0471148288). Coordinated dosage forms should be suitable for oral delivery and will typically take the form of a tablet or capsule. Metoclopramide and NSAID may be in separate layers of a multilayer tablet and, in general, these dosage forms should be substantially free of vasoactive agents such a 5 HT agonists.
- SUMM . . . be acid-base storage stabilized or coordinated and should, preferably, be suitable for oral administration (e.g. in the form of a tablet of capsule). It will also generally be advantageous for metoclopramide to be present at a concentration effective to reduce or.
- DRWD [0017] FIG. 4. is a comparative dissolution plot of the metoclopramide presented in a tablet coating layer and presented in a compressed tablet layer.
- DRWD [0018] FIG. 5a is a plot of plasma concentrations of metoclopramide upon administration of tablet(s) of the present invention as disclosed in Tablet Example 4.
- DRWD [0019] FIG. 5b is a plot of plasma concentrations of naproxen sodium upon administration of tablet(s) of the present invention as disclosed in Tablet Example 4.
- DRWD [0020] FIG. 6 is a diagrammatic cross section side view of a tablet coating pan with baffles and spray nozzles.
- DETD . . . that serves as a barrier to prevent interaction or the drugs may be segregated into different layers of a multilayer **tablet** . Methods for producing "acid-base storage stabilized" dosage forms are described in the Examples section below. Such dosage forms may, of. .
- DETD [0030] The Making of Tablet Dosage Forms
- DETD [0031] The combination of metoclopramide and an analgesic may take place in a single layer tablet or other solid dosage form. A bi- or multi layer tablet of the type described in this invention relieves nausea, improves gastrointestinal motility which enhances the speed of absorption of the. . .
- DETD [0032] In a bilayer configuration, one portion of the **tablet** contains metoclopramide in the required dose and appropriate excipients, agents to aid dissolution, lubricants, fillers, etc., and is, preferably, designed. . . the naproxen (or other analgesic) to the small intestine which is the site of most rapid absorption. In a bilayer **tablet** embodiment, the second portion of the **tablet** will contain, preferably, naproxen sodium in the required dose and appropriate excipients, agents to aid dissolution, lubricants, fillers, etc. It. . .
- DETD [0033] In one embodiment of bilayer tablet preparation, once the two components have been manufactured, they are combined into a single tablet. This process allows for different dosages of either component (i.e. the metoclopramide component or the naproxen sodium component) to be usefully combined into a single tablet in an efficient way. In another embodiment, substantially each naproxen

sodium crystal (or metoclopramide particle) is coated with a rapid.

- DETD [0034] Powder flow characteristics and powder compressibility are the main criteria to be considered with respect to successful **tablet** production. To improve compressibility, naproxen sodium may be granulated. This involves increasing granule size through the addition of excipients that. . .
- DETD . . . forms should be used, e.g., the acidic analgesic and the metoclopramide may be sequestered to different layers of a multilayer tablet in such a manner that contact between the drugs is eliminated or minimized. In the case of COX-2 inhibitors, the. . .
- DETD . . . al., Jpn. J. Pharmacol. 78:365-371 (1998); and Panara, et al., Br. J. Pharmacol. 116:2429-2434 (1995). The amount present in a tablet or administered to a patient will depend upon the particular COX-2 inhibitor being used. For example, piroxicam may be present at 10 to 20 mg per tablet. Celecoxib may be administered to a human in an amount of from about 100 mg to about 500 mg or . .
- DETD [0064] N. "Unit dosage form" shall mean single drug administration entity. By way of example, a single tablet, capsule, dragee, or trochee (oral unit dosage forms), suppository, or syringe combining both metoclopramide and an NSAID would be a. . .
- DETD . . . levels of metoclopramide. The data was obtained from 10 healthy volunteer subjects. On day 1, the subjects were administered one tablet of 500 mg naproxen sodium and 8 mg metoclopramide prepared as described in the Examples section. On day 4, two. . .
- DETD Example 1: Tablet Formulation #1
- [0071] A variety of combinations of metoclopramide and analgesic can be DETD made into a single dosage form (e.g., tablet, capsule, suppository) consisting of one or more layers. In this example, a sequentially and rapidly dissolving single layer tablet of metoclopramide, 8 mg, is combined with naproxen sodium, 500 mg. Referring to FIG. 1, this single layer tablet contains naproxen sodium in crystalline form (2) and metoclopramide (4), each uniformly distributed throughout a matrix (6) of pharmaceutically acceptable fillers, excipients, binding agents, disintegrants, and lubricants (collectively, "carrier material"). A pharmaceutically acceptable tablet coating (8) surrounds the active ingredients and carrier materials. Carrier material should be present in an amount of between 50 and 2000 mg, and preferably between 500 and 1,000 mg. Prior to compaction in a tablet, each crystal of naproxen sodium may optionally be coated with excipient. Tablets may include microcrystalline cellulose and magnesium stearate. For. Opadry.RTM. YS-1-4215 (trademarks of Colorcon, West Point, Pa.). Povidone and talc may also be used as bulking agents for the tablet core.
- DETD [0072] Tablet stability is compromised in instances in which there is an "acid-base incompatibility" between the metoclopramide and the analgesic. For example,. . . The basic salt of metoclopramide intimately mixed with acidic naproxen sodium crossreacts in a matter of days causing reduction in tablet potency of about 5% in two weeks and about 20 to 25% or more in three weeks at ambient temperature.. .
- DETD Example 2: Tablet Formulation #2
- DETD [0073] FIG. 2. depicts a sequentially and rapidly dissolving bilayer tablet of metoclopramide, 16 mg, combined with naproxen sodium 500 mg. The tablet consists of a first layer (11) and a second layer (13). The first layer (11) contains naproxen sodium in crystalline. . . a matrix (17) of pharmaceutically acceptable fillers, excipients, binding agents, disintegrants, and lubricants (collectively, "second carrier material"). A pharmaceutically acceptable tablet coating (18) surrounds the active ingredients and carrier

materials. Dotted line 15 represents the interface between the two layers which are separately molded, poured, compressed or otherwise formed and joined by compression or other tablet forming means. The first carrier material and the second carrier material may be either the same or different.

- DETD Example 3: Tablet Formulation #3
- DETD [0075] A particular example of a **tablet** in which metoclopramide is in an effervescent matrix separated from analgesic is as follows:
- DETD . . . Naproxen: 500 mg of naproxen sodium are compacted as granules with: povidone k-29/32 (23.6 mg); microcrystalline cellulose, NF (105.9 mg); croscarmellose sodium, NF, (13.5 mg); talc (27 mg); and magnesium stearate (5 mg).
- DETD [0078] C. The metoclopramide granules and the naproxen are combined into a two-layer tablet as described in Example 2.
- DETD Example 4: Tablet Formulation #4
- DETD [0079] FIG. 3. depicts another example of a sequentially and rapidly dissolving bilayer tablet in which metoclopramide hydrochloride (8 mg) is combined with naproxen sodium (500 mg). Referring to the figure, the bilayer tablet consists of a first layer (311) and a second layer (313) having an exterior portion (317) and an interior portion. . . crystalline form 314) uniformly distributed throughout the exterior portion of layer (313), wherein (317) comprises a matrix of pharmaceutically acceptable tablet coating. A tablet coating (317) surrounds both the second layer as well as the layer of naproxen and carrier material (311). Dotted line. . .
- DETD . . . The naproxen-containing portion of tablets may be separately molded, poured, compressed or otherwise formed and joined by compression or other tablet forming means. It is then spray coated with a material absent metoclopramide, e.g., HPMC, triethyl citrate, and TiO2 applied in. . .
- DETD [0081] Preparation of a tablet of FIG. 3 requires particular attention to the application of metoclopramide in such a manner as to maintain acceptable tablet dosage uniformity ("uniform-coated unit dosage form"). Coating should be uniform to between 85% and 115% of the intended dosage with. . . deviation of 6.4 or less. With pancoating methodology, it is important to control pan speed, movement of tablets across the tablet bed, spray temperature and spray coverage relative to the entire pan. Tablets sticking to each other or to the pan. . .
- DETD [0082] FIG. 6 depicts an apparatus for coating tablets. A rotating coating pan (602) is partially filled with **tablet** cores to be coated. In the embodiment shown, screen panels (604) facilitate air circulation, and baffles (608) placed on the coating pan walls agitate **tablet** cores during rotation. Spray nozzles (612) and (614)) leading from a spray mixture reservoir, and pump means spray coating through an inlet (610) over **tablet** cores. An air source (618) introduces drying air into the coating pan from a heating and pumping source (not shown)...
- DETD . . . Franklin Park Ill.)). Using two spray guns about 10 to 12 inches apart and 4 to 8 inches above the tablet bed should produce a suitable coating when pans are rotated at a speed of 14 to 16 rpm. It is particularly important to maintain tablet movement in the pan to avoid tablet sticking and enhance coating uniformity.
- DETD Example 5: Tablet Formulation #5 (Metoclopramide film coated
 tablet)
- DETD [0084] This acid-base storage stable uniform-coated unit dosage form has metoclopramide as a film in the outermost portion of the tablet and separated from the naproxen sodium. The final tablet formulation by weight is as follows:

```
Α.
          metoclopramide hydrochloride
                                                           8 mg
                    metoclopramide-containing coating (in percentage
                    of total. . . citrate
                                                                0.1% .+-. 0.5%
                                                        26% .+-. 1%
                    metoclopramide
                                                        24% .+-. 1%
           (ii)
                    metoclopramide free coating (in percentage of total
                      tablet dry weight)
                    hydroxypropyl methylcellulose
                    titanium dioxide
                                                        1%
                    triethyl citrate
                                                        28
   В.
          naproxen core
          naproxen sodium
                                                         500 mg
          povidone k-29/32
                                                        23.6 mg
          microcrystalline cellulose, NF,
                                                       105.9 mg
                                                          13.5
            croscarmellose sodium, NF
          talc
                                                         27 mg
          magnesium stearate
       [0085] To prepare a two layer tablet as in FIG. 3., particular
DETD
      attention is paid to the application of the film coating. Naproxen cores
      are placed in. . . 14-16 rpm. From two spray guns mounted about 4 to
      8 inches apart and 10 to 12 inches above the tablet bed,
      atomized metoclopramide-free coating mixture is sprayed over the
       rotating pan until the cores increase from about 2% to about. .
       . . step, tablets are again spray coated in the rotating baffled
DETD
      pan, but now with a metoclopramide-containing coating material until the
       tablet weight increases from about 8 to about 10% over the
      weight of the naproxen core. For example, sufficient spraying may be
      performed to apply 8 mg of metoclopramide to each tablet.
      . . . "uniform-coated unit dosage form." Testing the content of
DETD
      metoclopramide HCl should confirm that the metoclopramide in the coating
      of each tablet is between 85% and 115% of the calculated
      dosage with a standard deviation of no more than 6.4.
      Example 6: Examination of Tablet Dissolution Time
DETD
       . . from the oral dosage form was observed within about 5 minutes
DETD
       (using 0.01 M to 0.1 M HCl) for the tablet of Example 4.
DETD
       . . attack with typical symptoms: headache, nausea and sensitivity
       to light and sound. She is administered a single oral (single layer)
       tablet containing metoclopramide (8 mg) and naproxen sodium (250
      mg). Her symptoms start to diminish within one hour and, by three.
DETD
            . attack with typical symptoms: migraine headache, nausea and
       sensitivity to light and sound. She is administered a single oral
       (bilayer) tablet containing metoclopramide (16 mg) and
       naproxen sodium (500 mg). Her symptoms start to diminish within one
      hour. By three hours,.
       . . . Example 7 and 8 are presented by a male, 25 years of age. Upon
DETD
       oral administration of a single layer tablet containing 16 mg
       of metoclopramide and 1000 mg naproxen sodium the same result is
       obtained.
       . . of a migraine attack consisting of typical symptoms: headache,
DETD
       nausea and sensitivity to light and sound. She is administered a
       tablet prepared according to Example 5 containing metoclopramide
       (8 mg) and naproxen sodium (500 mg). The naproxen moves from the
       stomach.
       . . shown in Table 2, this was demonstrated based on a comparison
DETD
      of plasma naproxen levels for a single MT 100 tablet vs. those
       for the tablet containing naproxen sodium alone. The presence
       of metoclopramide resulted in an earlier Tmax (by approximately 30
      minutes) and a slightly.
CLM
      What is claimed is:
       2. The pharmaceutical composition of claim 1, wherein said unit dosage
```

form is a tablet or capsule.

- 13. The pharmaceutical composition of claim 11, wherein said unit dosage form is a tablet or capsule.
- . The pharmaceutical composition of claim 13, wherein said metoclopramide and said analgesic are each in separate layers of a multilayer tablet.
 - 22. The pharmaceutical composition of claim 21, wherein said unit dosage form is a tablet or capsule.
- . 23. The pharmaceutical composition of claim 22, wherein said metoclopramide and said analgesic are in separate layers of a multilayer tablet.
 - 38. The pharmaceutical composition of claim 37, wherein said unit dosage form is a tablet or capsule.
 - 41. The pharmaceutical composition of claim 29, wherein said unit dosage form is a multilayer tablet.
 - 46. The pharmaceutical composition of claim 45, wherein said unit dosage form is a tablet or capsule.
- TT 53-86-1, Indomethacin 61-68-7, Mefenamic acid 364-62-5, Metoclopramide 5104-49-4, Flurbiprofen 7232-21-5, Metoclopramide hydrochloride 21256-18-8, Oxaprozin 22071-15-4, Ketoprofen 22204-53-1, Naproxen 26159-34-2, Naproxen sodium 36322-90-4, Piroxicam 41340-25-4, Etodolac 42924-53-8, Nabumetone 74103-06-3, Ketorolac (metoclopramide and NSAIDs for treatment of migraine headache)
- L3 ANSWER 7 OF 9 USPATFULL on STN
- The invention is directed to pharmaceutical compositions useful in the treatment of migraine. The compositions contain metoclopramide and one or more NSAIDs in unit dosage form. By selecting NSAIDs that are non-acidic or segregating the metoclopramide and NSAID, the storage life of the compositions has been increased. Also disclosed are coordinated dosage forms for the sequential release of drugs. The invention encompasses methods of treating migraine using any of these dosage forms.
- SUMM . . . non-acidic NSAID) in an amount effective to reduce or eliminate headache pain. Preferably, the dosage form should be either a tablet or capsule and should be free from vasoactive agents, including 5 HT agonist vasoactive agents. The dosage form may be. . .
- SUMM . . . which either metoclopramide or analgesic is barrier coated.

 Alternatively, metoclopramide and analgesic may be in separate layers of a multilayer tablet. Dosage forms should typically be free of vasoactive agents, may be coordinated and may contain either long-acting NSAIDs or NSAIDs. . .
- SUMM . . . (1999), ISBN: 0471148288). Coordinated dosage forms should be suitable for oral delivery and will typically take the form of a tablet or capsule. Metoclopramide and NSAID may be in separate layers of a multilayer tablet and, in general, these dosage forms should be substantially free of vasoactive agents such a 5 HT agonists.
- SUMM . . . be acid-base storage stabilized or coordinated and should, preferably, be suitable for oral administration (e.g. in the form of a tablet of capsule). It will also generally be advantageous for metoclopramide to be present at a concentration effective to reduce or.

- DRWD FIG. 4. is a comparative dissolution plot of the metoclopramide presented in a tablet coating layer and presented in a compressed tablet layer.
- DRWD FIG. 5a is a plot of plasma concentrations of metoclopramide upon administration of tablet(s) of the present invention as disclosed in Tablet Example 4.
- DRWD FIG. 5b is a plot of plasma concentrations of naproxen sodium upon administration of tablet(s) of the present invention as disclosed in Tablet Example 4.
- DRWD FIG. 6 is a diagrammatic cross section side view of a tablet coating pan with baffles and spray nozzles.
- DETD . . . that serves as a barrier to prevent interaction or the drugs may be segregated into different layers of a multilayer **tablet** . Methods for producing "acid-base storage stabilized" dosage forms are described in the Examples section below. Such dosage forms may, of. .
- DETD The Making of **Tablet** Dosage Forms
- DETD The combination of metoclopramide and an analgesic may take place in a single layer tablet or other solid dosage form. A bi- or multi layer tablet of the type described in this invention relieves nausea, improves gastrointestinal motility which enhances the speed of absorption of the. . .
- DETD In a bilayer configuration, one portion of the **tablet** contains metoclopramide in the required dose and appropriate excipients, agents to aid dissolution, lubricants, fillers, etc., and is, preferably, designed. . . the naproxen (or other analgesic) to the small intestine which is the site of most rapid absorption. In a bilayer **tablet** embodiment, the second portion of the **tablet** will contain, preferably, naproxen sodium in the required dose and appropriate excipients, agents to aid dissolution, lubricants, fillers, etc. It. . .
- DETD In one embodiment of bilayer tablet preparation, once the two components have been manufactured, they are combined into a single tablet. This process allows for different dosages of either component (i.e. the metoclopramide component or the naproxen sodium component) to be usefully combined into a single tablet in an efficient way. In another embodiment, substantially each naproxen sodium crystal (or metoclopramide particle) is coated with a rapid. . .
- DETD Powder flow characteristics and powder compressibility are the main criteria to be considered with respect to successful **tablet** production. To improve compressibility, naproxen sodium may be granulated. This involves increasing granule size through the addition of excipients that. . .
- DETD . . . forms should be used, e.g., the acidic analgesic and the metoclopramide may be sequestered to different layers of a multilayer tablet in such a manner that contact between the drugs is eliminated or minimized. In the case of COX-2 inhibitors, the. . .
- DETD . . . al., Jpn. J. Pharmacol. 78:365-371 (1998); and Panara, et al., Br. J. Pharmacol. 116:2429-2434 (1995). The amount present in a tablet or administered to a patient will depend upon the particular COX-2 inhibitor being used. For example, piroxicam may be present at 10 to 20 mg per tablet. Celecoxib may be administered to a human in an amount of from about 100 mg to about 500 mg or . .
- DETD N. "Unit dosage form" shall mean single drug administration entity. By way of example, a single tablet, capsule, dragee, or trochee (oral unit dosage forms), suppository, or syringe combining both metoclopramide and an NSAID would be a. . .
- DETD . . . levels of metoclopramide. The data was obtained from 10 healthy volunteer subjects. On day 1, the subjects were administered one tablet of 500 mg naproxen sodium and 8 mg metoclopramide prepared as described in the Examples section. On day 4, two. . .

DETD Tablet Formulation #1

DETD A variety of combinations of metoclopramide and analgesic can be made into a single dosage form (e.g., tablet, capsule, suppository) consisting of one or more layers. In this example, a sequentially and rapidly dissolving single layer tablet of metoclopramide, 8 mg, is combined with naproxen sodium, 500 mg. Referring to FIG. 1, this single layer tablet contains naproxen sodium in crystalline form (2) and metoclopramide (4), each uniformly distributed throughout a matrix (6) of pharmaceutically acceptable fillers, excipients, binding agents, disintegrants, and lubricants (collectively, "carrier material"). A pharmaceutically acceptable tablet coating (8) surrounds the active ingredients and carrier materials. Carrier material should be present in an amount of between 50 and 2000 mg, and preferably between 500 and 1,000 mg. Prior to compaction in a tablet, each crystal of naproxen sodium may optionally be coated with excipient. Tablets may include microcrystalline cellulose and magnesium stearate. . YS- 1-4215 (trademarks of Colorcon, West Point, Pa.). Povidone and talc may also be used as bulking agents for the tablet core.

Tablet stability is compromised in instances in which there is an "acid-base incompatibility" between the metoclopramide and the analgesic. For example,... The basic salt of metoclopramide intimately mixed with acidic naproxen sodium crossreacts in a matter of days causing reduction in tablet potency of about 5% in two weeks and about 20 to 25% or more in three weeks at ambient temperature...

DETD Tablet Formulation #2

DETD FIG. 2. depicts a sequentially and rapidly dissolving bilayer tablet of metoclopramide, 16 mg, combined with naproxen sodium 500 mg. The tablet consists of a first layer (11) and a second layer (13). The first layer (11) contains naproxen sodium in crystalline. . . a matrix (17) of pharmaceutically acceptable fillers, excipients, binding agents, disintegrants, and lubricants (collectively, "second carrier material"). A pharmaceutically acceptable tablet coating (18) surrounds the active ingredients and carrier materials. Dotted line 15 represents the interface between the two layers which are separately molded, poured, compressed or otherwise formed and joined by compression or other tablet forming means. The first carrier material and the second carrier material may be either the same or different.

DETD Tablet Formulation #3

DETD A particular example of a **tablet** in which metoclopramide is in an effervescent matrix separated from analgesic is as follows:

DETD . . . Naproxen: 500 mg of naproxen sodium are compacted as granules with: povidone k-29/32 (23.6 mg); microcrystalline cellulose, NF (105.9 mg); croscarmellose sodium, NF, (13.5 mg); talc (27 mg); and magnesium stearate (5 mg).

DETD C. The metoclopramide granules and the naproxen are combined into a two-layer tablet as described in Example 2.

DETD Tablet Formulation #4

DETD FIG. 3. depicts another example of a sequentially and rapidly dissolving bilayer tablet in which metoclopramide hydrochloride (8 mg) is combined with naproxen sodium (500 mg). Referring to the figure, the bilayer tablet consists of a first layer (311) and a second layer (313) having an exterior portion (317) and an interior portion.

. crystalline form (314) uniformly distributed throughout the exterior portion of layer (313), wherein (317) comprises a matrix of pharmaceutically acceptable tablet coating. A tablet coating (317) surrounds both the second layer as well as the layer of naproxen and carrier material (311). Dotted line.

DETD The naproxen-containing portion of tablets may be separately molded,

poured, compressed or otherwise formed and joined by compression or

```
other tablet forming means. It is then spray coated with a
      material absent metoclopramide, e.g., HPMC, triethyl citrate, and TiO2
      applied in.
      Preparation of a tablet of FIG. 3 requires particular
DETD
      attention to the application of metoclopramide in such a manner as to
      maintain acceptable tablet dosage uniformity ("uniform-coated
      unit dosage form"). Coating should be uniform to between 85% and 115% of
      the intended dosage with. . . deviation of 6.4 or less. With
      pancoating methodology, it is important to control pan speed, movement
      of tablets across the tablet bed, spray temperature and spray
      coverage relative to the entire pan. Tablets sticking to each other or
      to the pan.
      FIG. 6 depicts an apparatus for coating tablets. A rotating coating pan
DETD
       (602) is partially filled with tablet cores to be coated. In
      the embodiment shown, screen panels (604) facilitate air circulation,
      and baffles (608) placed on the coating pan walls agitate tablet
      cores during rotation. Spray nozzles ((612) and (614)) leading from a
      spray mixture reservoir, and pump means spray coating through an inlet
       (610) over tablet cores. An air source (618) introduces drying
      air into the coating pan from a heating and pumping source (not shown)..
       . . Franklin Park Ill.)). Using two spray guns about 10 to 12
DETD
      inches apart and 4 to 8 inches above the tablet bed should
      produce a suitable coating when pans are rotated at a speed of 14 to 16
       rpm. It is particularly important to maintain tablet movement
       in the pan to avoid tablet sticking and enhance coating
       uniformity.
       Tablet Formulation #5 (Metoclopramide Film Coated
DETD
       Tablet)
      This acid-base storage stable uniform-coated unit dosage form has
DETD
       metoclopramide as a film in the outermost portion of the tablet
       and separated from the naproxen sodium. The final tablet
       formulation by weight is as follows:
      . . .
                0.5%
DETD
 metoclopramide 26% .+-. 1%
  talc 24% .+-. 1%
 (ii) metoclopramide free coating
  (in percentage of total
    tablet dry weight)
  hydroxypropylmethylcellulose 9%
  titanium dioxide 1%
  triethyl citrate 2%
B. naproxen core
 naproxen sodium 500 mg
 povidone k-29/32 23.6 mg
 microcrystalline cellulose, NF, 105.9 mg
   croscarmellose sodium, NF 13.5
 talc 27 mg
 magnesium stearate 5 mg
       To prepare a two layer tablet as in FIG. 3., particular
       attention is paid to the application of the film coating. Naproxen cores
       are placed in. . 14-16 rpm. From two spray guns mounted about 4 to
       8 inches apart and 10 to 12 inches above the tablet bed,
       atomized metoclopramide-free coating mixture is sprayed over the
       rotating pan until the cores increase from about 2% to about.
       . . . step, tablets are again spray coated in the rotating baffled
DETD
       pan, but now with a metoclopramide-containing coating material until the
       tablet weight increases from about 8 to about 10% over the
       weight of the naproxen core. For example, sufficient spraying may be
       performed to apply 8 mg of metoclopramide to each tablet.
DETD
       . . . "uniform-coated unit dosage form." Testing the content of
       metoclopramide HCl should confirm that the metoclopramide in the coating
```

- of each tablet is between 85% and 115% of the calculated dosage with a standard deviation of no more than 6.4.
- DETD Examination of Tablet Dissolution Time
- DETD . . . from the oral dosage form was observed within about 5 minutes (using 0.01 M to 0.1 M HCl) for the tablet of Example 4.
- DETD . . . attack with typical symptoms: headache, nausea and sensitivity to light and sound. She is administered a single oral (single layer) tablet containing metoclopramide (8 mg) and naproxen sodium (250 mg). Her symptoms start to diminish within one hour and, by three.
- DETD . . . attack with typical symptoms: migraine headache, nausea and sensitivity to light and sound. She is administered a single oral (bilayer) tablet containing metoclopramide (16 mg) and naproxen sodium (500 mg). Her symptoms start to diminish within one hour. By three hours, . .
- DETD . . . Example 7 and 8 are presented by a male, 25 years of age. Upon oral administration of a single layer **tablet** containing 16 mg of metoclopramide and 1000 mg naproxen sodium the same result is obtained.
- DETD . . . of a migraine attack consisting of typical symptoms: headache, nausea and sensitivity to light and sound. She is administered a tablet prepared according to Example 5 containing metoclopramide (8 mg) and naproxen sodium (500 mg). The naproxen moves from the stomach. . .
- DETD . . . shown in Table 2, this was demonstrated based on a comparison of plasma naproxen levels for a single MT 100 tablet vs. those for the tablet containing naproxen sodium alone. The presence of metoclopramide resulted in an earlier Tmax (by approximately 30 minutes) and a slightly. . .
- CLM What is claimed is:
 7. The pharmaceutical composition of claim 6, wherein said unit dosage form is a tablet or capsule.
 - . . 8. The pharmaceutical composition of claim 7, wherein said metoclopramide and said analgesic are in separate layers of a multilayer tablet.
 - 23. The pharmaceutical composition of claim 22, wherein said unit dosage form is a **tablet** or capsule.
 - 32. The pharmaceutical composition of either claim 30 or claim 31, wherein said unit dosage form is a **tablet** or capsule.
 - . acid-base storage stabilized dosage form in which said metoclopramide and said analgesic are each in separate layers of a multilayer tablet.
- TT 53-86-1, Indomethacin 103-90-2, Acetaminophen 5104-49-4, Flurbiprofen 15687-27-1, Ibuprofen 21256-18-8, Oxaprozin 22071-15-4, Ketoprofen 22204-53-1, Naproxen 36322-90-4, Piroxicam 41340-25-4, Etodolac 42924-53-8, Nabumetone 71125-38-7, Meloxicam 74103-06-3, Ketorolac 123653-11-2, NS398 158205-05-1, L-745337 162011-90-7, Rofecoxib 169590-42-5, Celecoxib 180200-68-4, JTE-522 (metoclopramide and NSAID for treatment of migraine headache)
- L3 ANSWER 8 OF 9 USPATFULL on STN
- The present invention provides solid pharmaceutical compositions for improved delivery of a wide variety of pharmaceutical active ingredients contained therein or separately administered. In one embodiment, the solid pharmaceutical composition includes a solid carrier, the solid carrier including a substrate and an encapsulation coat on the substrate. The encapsulation coat can include different combinations of pharmaceutical active ingredients, hydrophilic surfactant, lipophilic

surfactants and triglycerides. In another embodiment, the solid pharmaceutical composition includes a solid carrier, the solid carrier being formed of different combinations of pharmaceutical active ingredients, hydrophilic surfactants, lipophilic surfactants and triglycerides. The compositions of the present invention can be used for improved delivery of hydrophilic or hydrophobic pharmaceutical active ingredients, such as drugs, nutrionals, cosmeceuticals and diagnostic agents.

- DETD . . . bead, a spherule, a beadlet, a microcapsule, a millisphere, a nanocapsule, a nanosphere, a microsphere, a platelet, a minitablet, a tablet or a capsule. A powder constitutes a finely divided (milled, micronized, nanosized, precipitated) form of an active ingredient or additive. . .
- DETD disintegrants or super disintegrants, such as **croscarmellose** sodium, starch, starch derivatives, clays, gums, cellulose, cellulose derivatives, alginates, crosslinked polyvinylpyrrolidone, sodium starch glycolate and microcrystalline cellulose;
- DETD . . . other processes known in the art. The compositions can be provided in the form of a minicapsule, a capsule, a tablet, an implant, a troche, a lozenge (minitablet), a temporary or permanent suspension, an ovule, a suppository, a wafer, a chewable tablet, a quick or fast dissolving tablet, an effervescent tablet, a buccal or sublingual solid, a granule, a film, a sprinkle, a pellet, a bead, a pill, a powder, a. . .
- DETD . . . or otherwise added to the carrier or composition. The coating may be applied to a compressed or molded or extruded tablet, a gelatin capsule, and/or pellets, beads, granules or particles of the carrier or composition. The coating may be applied through. . .
- DETD . . . effect release in the lower gastrointestinal tract. The enteric coated dosage form may be a compressed or molded or extruded tablet/mold (coated or uncoated) containing granules, pellets, beads or particles of the active ingredient and/or other composition components, which are themselves. . .
- DETD . . . (morphology, particle size distribution, polymorphism and dissolution characteristics) of spray congealed pellets. The spray congealed particles may be used in tablet granulation form, encapsulation form, or can be incorporated into a liquid suspension form.
- CLM What is claimed is:
 - . pellet, a bead, a spherule, a beadlet, a microcapsule, a millisphere, a nonocapsule, a nonosphere, a microsphere, a platelet, a tablet and a capsule.
 - . . composition of claim 1 in the form of a capsule, a table, an ovule, a suppository, a water, a chewable tablet a buccal tablet, a sublingual tablet, a quick-dissolved tablet, an effervescent tablet, a granule, a pellet, a bead, a pill, a sachet, a sprinkle, a film, a dry syrup, a reconstitutable solid, . . .
 - 52. The pharmaceutical composition of claim 6 in the form of a capsule, a tablet, an ovule, a suppository, a wafer, a chewable tablet, a buccal tablet, a sublingual tablet
 - , a quick-dissolve tablet, an effervescent tablet, a granule, a pellet, a bead, a pill, a sachet, a sprinkle, a film, a dry syrup, a reconstitutable solid,. . .

```
1,2-Propanediol, biological studies 57-55-6D, Propylene glycol, ethers
57-83-0, Progesterone, biological studies 57-88-5, Cholesterol,
                   57-88-5D, Cholesterol, polyoxyethylene derivs.
biological studies
60-33-3, 9,12-Octadecadienoic acid (92,122)-, biological studies
64-17-5, Ethanol, biological studies 66-76-2, Dicoumarol
Nitrofurantoin 67-45-8, Furazolidone 67-63-0, Isopropanol, biological
        67-96-9, Dihydrotachysterol 67-97-0, Cholecalciferol
studies
69-65-8, Mannitol 71-36-3, Butanol, biological studies 76-57-3,
Codeine 76-99-3, Methadone 77-89-4, Acetyl triethylcitrate
                                                                77-90-7.
Acetyl tributyl citrate 77-92-9D, Citric acid, diglycerides
                                                               77-93-0,
Triethylcitrate 77-94-1, Tributylcitrate 81-24-3 81-25-4
87-33-2, Isosorbide dinitrate 87-69-4D, Tartaric acid, glycerides,
biological studies 90-82-4, Pseudoephedrine 100-51-6,
Benzenemethanol, biological studies 102-76-1, Triacetin
                                                           104-31-4,
Benzonatate 105-37-3, EThyl propionate 105-54-4, Ethyl butyrate 105-60-2, biological studies 105-60-2D, Caprolactam, N-Alkyl derivs.
106-32-1, Ethyl caprylate 107-21-1, 1,2-Ethanediol, biological studies
110-27-0, Isopropyl myristate 111-03-5, Glyceryl monooleate 111-62-6,
             111-90-0, Transcutol
                                   112-80-1, 9-Octadecenoic acid (9Z)-,
Crodamol EO
biological studies 113-15-5, Ergotamine 113-92-8, Chlorpheniramine
115-77-5, biological studies 115-83-3, Pentaerythrityl Tetra stearate
124-07-2, Octanoic acid, biological studies 125-84-8, Aminoglutethimide
                       127-19-5, Dimethylacetamide 128-13-2
126-07-8, Griseofulvin
          142-18-7, Glyceryl monolaurate
                                          142-62-1, Hexanoic acid,
biological studies 142-91-6, Isopropyl palmitate 143-07-7, Dodecanoic
acid, biological studies 151-41-7, Lauryl sulfate
                                                    155-97-5,
Pyridostigmine 298-46-4, 5H-Dibenz[b,f]azepine-5-carboxamide
298-57-7, Cinnarizine 298-81-7, Methoxsalen 300-62-9, Amphetamine
302-79-4, Tretinoin
                     303-49-1, Clomipramine 321-64-2, Tacrine
                         359-83-1, Pentazocine 360-65-6
                                                            378-44-9,
334-48-5, Decanoic acid
               404-86-4, Capsaicin 437-38-7, Fentanyl 443-48-1,
Betamethasone
                463-40-1 474-25-9 475-31-0 511-12-6,
Metronidazole
                    516-35-8
                              516-50-7 520-85-4, Medroxyprogesterone
Dihydroergotamine
542-28-9, .delta.-Valerolactone 544-35-4, Ethyl linoleate 544-63-8,
Tetradecanoic acid, biological studies 577-11-7, Sodium docusate
595-33-5
          616-45-5, Pyrrolidone
                                 616-45-5D, Pyrrolidone, N-Alkyl
          623-84-7, Propylene glycol diacetate 640-79-9
derivs.
                                                           675-20-7,
2-Piperidone
              872-50-4, N-Methylpyrrolidone, biological studies
1134-47-0, Baclofen 1331-12-0, Propylene glycol monoacetate
1335-71-3, Propylene glycol oleate 1338-39-2, Arlacel 20 Span 80 1397-89-3, Amphotericin B 1406-16-2, Vitamin D
                                                           1338-43-8,
                                                            1406-18-4,
Vitamin E 1951-25-3, Amiodarone 1972-08-3, Tetrahydrocannabinol
2687-91-4, N-Ethylpyrrolidone 2687-94-7
                                          2687-96-9 3068-88-0,
.beta.-Butyrolactone 3445-11-2 4419-39-0, BeclomethAsone 4759-48-2,
Isotretinoin 5104-49-4, Flurbiprofen 5306-85-4, Dimethyl isosorbide
7261-97-4, Dantrolene 7488-99-5, .alpha. Carotene 7664-93-9D,
Sulfuric acid, salts alkyl derivs., biological studies
                                                        7689-03-4,
Camptothecin 8007-43-0, Sorbitan sesquioleate
                                                 9002-89-5,
Polyvinylalcohol 9002-92-0, Brij 30 9002-96-4
                                                   9003-39-8,
Polyvinylpyrrolidone 9004-65-3, Hydroxypropyl methylcellulose
9004-74-4, Methoxy polyethylene glycol 9004-81-3, Polyoxyethylene
         9004-95-9, Polyoxyethylene cetyl ether 9004-96-0, PEG-32
laurate
                                                9004-99-3,
         9004-98-2, Polyoxyethylene oleyl ether
Polyoxyethylene stearate 9005-00-9, Polyoxyethylene stearyl ether
9005-02-1, Polyoxyethylene dilaurate
                                     9005-07-6, Polyoxyethylene
                                                 9005-32-7D, Alginic
          9005-08-7, Polyoxyethylene distearate
dioleate
             9005-37-2, Propylene glycol alginate
                                                    9005-63-4D,
acid, salts
Polyoxyethylene sorbitan, derivs. 9005-63-4D, Polyoxyethylene sorbitan,
fatty acid esters 9005-64-5, Tween 20 9005-65-6, Polysorbate 80
9005-66-7, Tween 40 9005-67-8, Tween 60 9007-48-1, PLUROLOLEIQUECC497
9011-21-6, Polyoxyethylene glyceryl stearate 9016-45-9 9036-19-5
10238-21-8, Glyburide 10540-29-1, Tamoxifen 11103-57-4, Vitamin A
```

11140-04-8, Imwitor 988 12001-79-5, Vitamin K 12619-70-4, Cyclodextrin 12619-70-4D, Cyclodextrin, derivs. 12619-70-4D, Cyclodextrin, hydroxypropyl ethers 13081-97-5, Pentaerythrityl di 14440-80-3, Stearoyl-2-lactylate 14605-22-2 15307-86-5, stearate Diclofenac 15574-96-6, Pizotifen 15686-51-8, Clemastine Ibuprofen 18559-94-9, Albuterol 19356-17-3, Calcifediol 20594-83-6, 20830-75-5, Digoxin 21256-18-8, Oxaprozin 21829-25-4, Nalbuphine 22882-95-7, Isopropyl linoleate 22916-47-8, Miconazole Nifedipine 23288-49-5, Probucol 25168-73-4, Sucrose monostearate 25265-75-2, 25322-68-3 25322-69-4, Polypropylene glycol Butanediol 25339-99-5, Sucrose monolaurate 25523-97-1, Dexchlorpheniramine 25618-55-7D, Polyglycerol, fatty acid esters 25637-84-7, Glyceryl dioleate 25637-97-2, Sucrose dipalmitate 25812-30-0, Gemfibrozil 2620 25812-30-0, Gemfibrozil 26266-57-9, 26266-58-0, Sorbitan Trioleate 26402-22-2, Sorbitan monopalmitate Glyceryl monocaprate 26402-26-6, Glyceryl monocaprylate 26446-38-8, Sucrose monopalmitate 27154-43-4D, Piperidone, N-Alkyl derivs. 27195-16-0, Sucrose distearate 27203-92-5, TRamadol 27638-00-2, Glyceryl dilaurate 29094-61-9, Glipizide 29767-20-2, Teniposide 31692-85-0, Glycofurol 32222-06-3, Calcitriol 33069-62-4, Paclitaxel 34911-55-2, Bupropion 36354-80-0, Glyceryl 33419-42-0, Etoposide dicaprylate 37321-62-3, Lauroglycol 38304-91-5, Minoxidil **41340-25-4**, Etodolac 42924-53-8, Nabumetone 43200-80-2, Zopiclone 49562-28-9, Fenofibrate 49697-38-3, Rimexolone 51333-22-3, Budesonide 51481-61-9, Cimetidine 51938-44-4, Sorbitan 52581-71-2, Volpo 3 53123-88-9, Sirolimus sesquistearate 53179-11-6, Loperamide 53168-42-6, Myvacet 9-45 53230-10-7, 53988-07-1, Glyceryl dicaprate 54392-26-6, Sorbitan Mefloquine 54965-21-8, Albendazole 55079-83-9, Acitretin monoisostearate 55142-85-3, Ticlopidine 57107-97-8, Polyoxyethylene glyceryl oleate 59467-70-8, Midazolam 59865-13-3, Cyclosporine 60142-96-3, Gabapentin 61379-65-5, Rifapentine 61869-08-7 62013-04-1, Dirithromycin 63675-72-9. 63590-64-7, Terazosin 63612-50-0, Nilutamide 62356-64-3 65271-80-9, Mitoxantrone 65277-42-1, Ketoconazole Nisoldipine 68506-86-5, Vigabatrin (pharmaceutical compns. and methods for improved delivery of

L3 ANSWER 9 OF 9 USPATFULL on STN

hydrophobic therapeutic agents)

- AB Dispersible particles consisting essentially of crystalline NSAID having hydroxypropyl cellulose adsorbed on the surface thereof in an amount sufficient to maintain an effective average particle size of less than about 1000 nm. Pharmaceutical compositions containing the particles exhibit unexpectedly reduced gastric irritation following oral administration and/or hastened onset of action.
- DETD . . . strength of 250 mg naproxen/capsule. 220 g of the spray dried material above was blended prepared with 44 g of croscarmellose sodium (Ac-Di-Sol) in a small twin shell blender. The material was passed through a roller compactor at 10 tons pressure. . . blended with the dry granulation for 15 minutes in a twin shell blender. The powder was compressed on a rotary tablet press to a final tablet weight of 400 mg and a hardness of 9-12 kp. Each tablet contained 200 mg of naproxen. The nanonaproxoflin was tested for adsorption time spiral co? tablets in fed dogs. The following. . .
- TT 50-33-9, Phenylbutazone, biological studies 50-78-2, Aspirin 53-86-1, Indomethacin 61-68-7, Mefenamic acid 80-08-0, Dapsone 129-20-4, Oxyphenbutazone 530-78-9, Flufenamic acid 644-62-2, Meclofenamic acid 2438-72-4, Bufexamac 4394-00-7, Niflumic acid 5003-48-5, Benorylate 5104-49-4, Flurbiprofen 6064-83-1, Fosfosal 9004-64-2, Hydroxypropyl cellulose 13539-59-8, Apazone 15307-86-5, Diclofenac 15687-27-1, Ibuprofen 18046-21-4, Fentiazac 18694-40-1, Epirizole 21256-18-8, Oxaprozin 22071-15-4, Ketoprofen 22131-79-9, Alclofenac 22204-53-1,

```
22494-42-4, Diflunisal
                                    22760-18-5, Proquazone
                                                             24237-54-5,
                                    29679-58-1, Fenoprofen
                                                             30748-29-9,
Tinoridine 26171-23-3, Tolmetin
                                                             32527-55-2,
                                    31842-01-0, Indoprofen
            31793-07-4, Pirprofen
Feprazone
            33005-95-7, Tiaprofenic acid 34042-85-8, Sudoxicam
Tiaramide
34552-84-6, Isoxicam 34645-84-6, Fenclofenac 36322-90-4, Piroxicam
36330-85-5, Fenbufen 36740-73-5, Flumizole 38194-50-2, Sulindac
40828-46-4, Suprofen 41340-25-4, Etodolac 42924-53-8,
Nabumetone 53716-49-7, Carprofen 58433-11-7, Tilomisole Tenoxicam 71079-19-1, Timegadine
                                                              59804-37-4,
  (nonsteroidal anti-inflammatory nanoparticles modified with
  hydroxypropyl cellulose)
```